M60EN322							① M8x16 M42C0233 x12
EN	Assembling scheme			S5		00:20	
DE	Montageschema			S6			
FR	Schéma d'assemblage						

a - x1	b - x4	e - x1	g - x2
	c - x2	f - x1	h - x2
	d - x1	①–⑦	
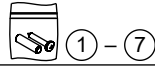
① M8x16 M42C0233	x12
② 4.5x20 P M42A0010	x8
③ M6x10 M42C0133	x4
④ 5.0x70 K M42A0057	x8
⑤ M8x16 M42C0102	x4
⑥ M45A9067	x4
⑦ M45A3039/M45A3040/ M45A3041	x4

a
b
c
d
e
f
g
h

1

✓

✗

a)

1200 mm
(47 1/4) inch

b)

b

c

1400 mm
(55 1/8) inch

c)

1600 mm
(63) inch

d)

1800 mm
(71) inch

2

a   f

1

3

1   d

d

e

e

√

✗

d

e

4

3

!

✓

✗

5

2

6

4

4

7

5

h

a<b

a   b
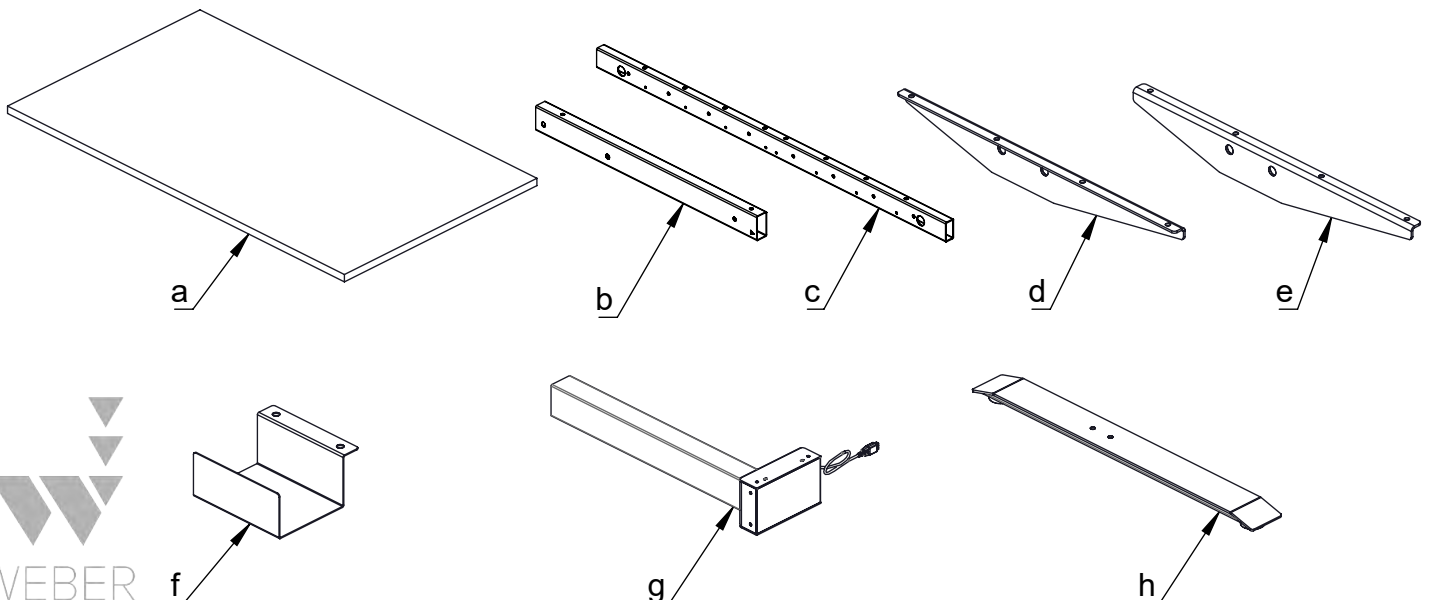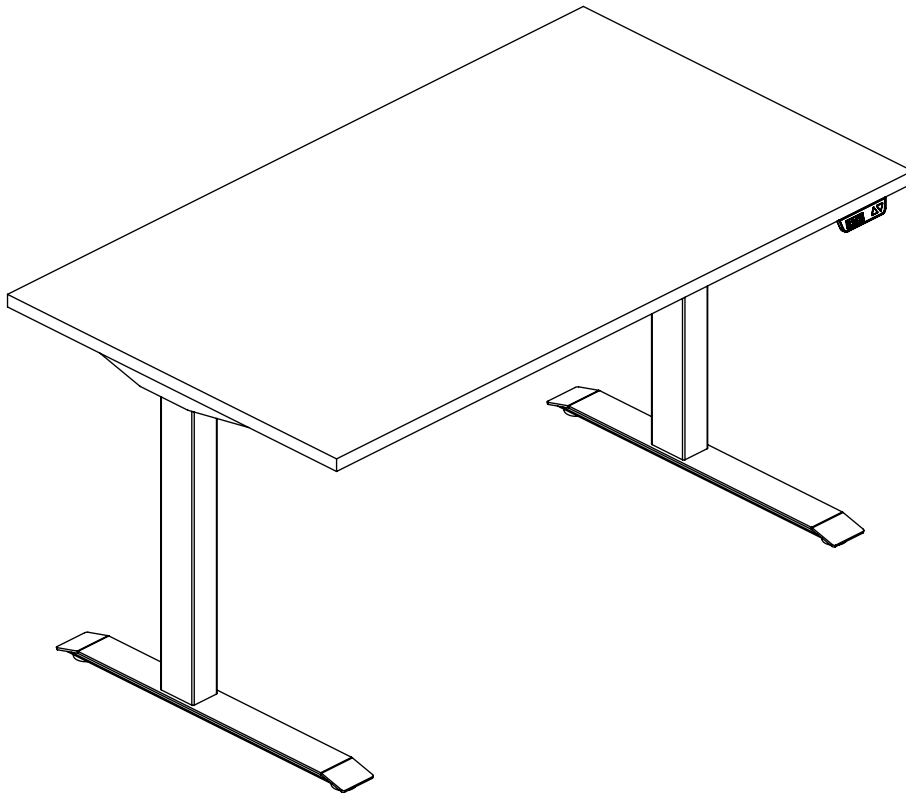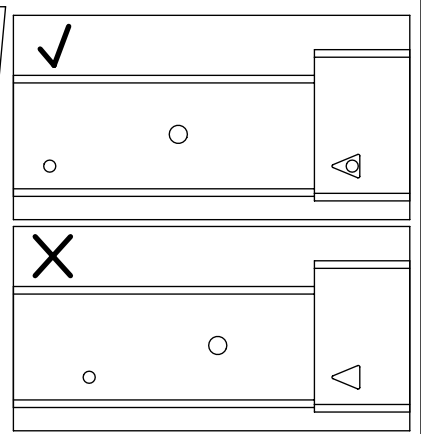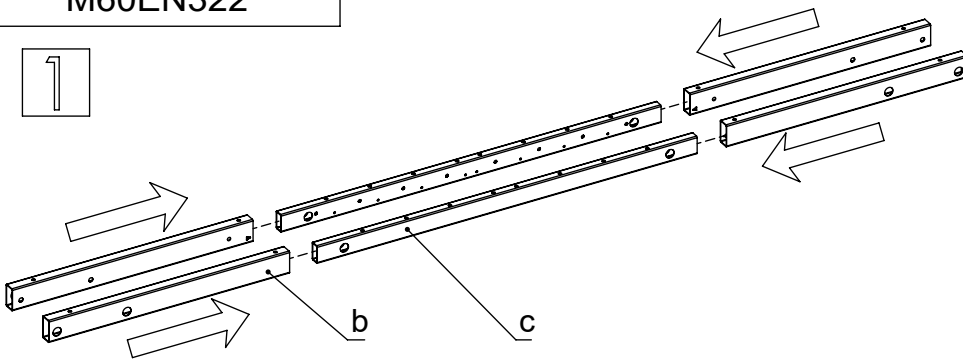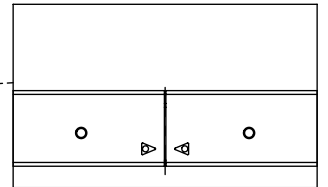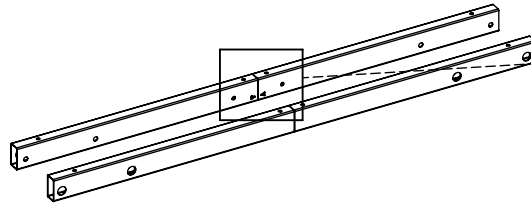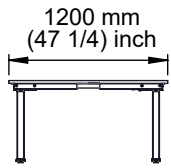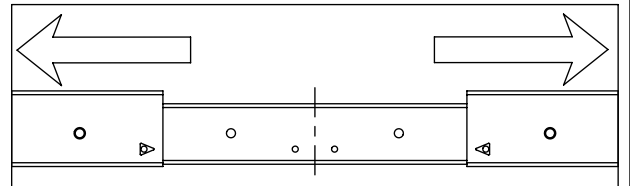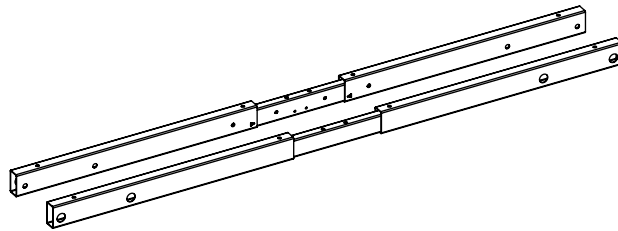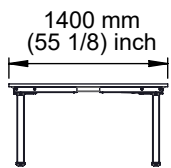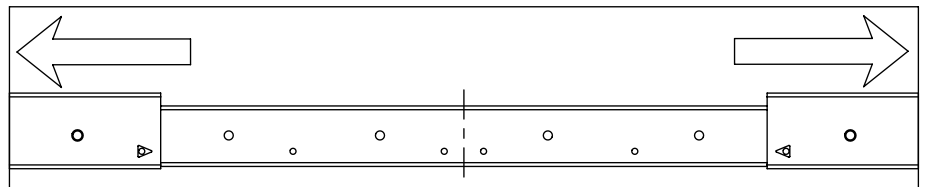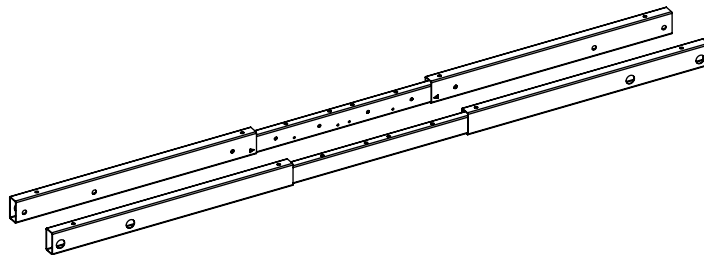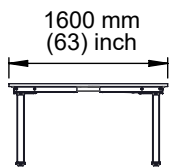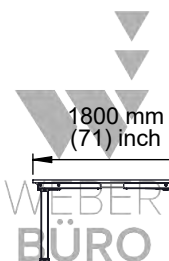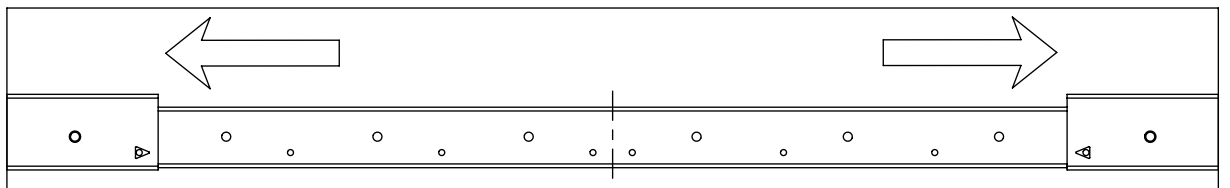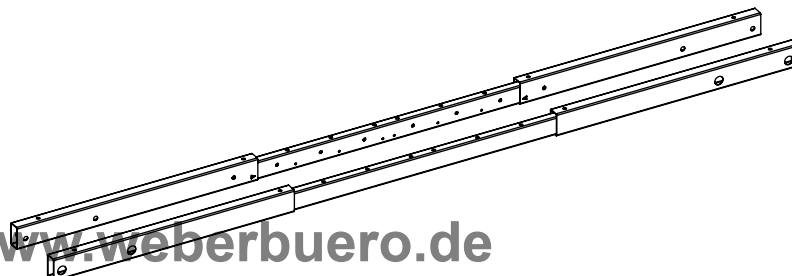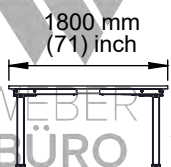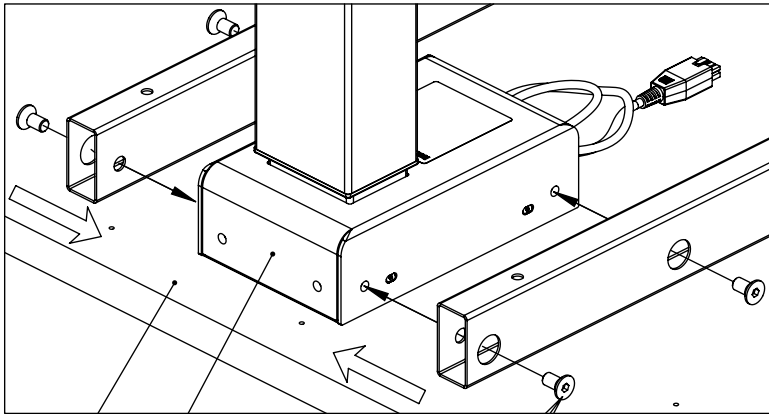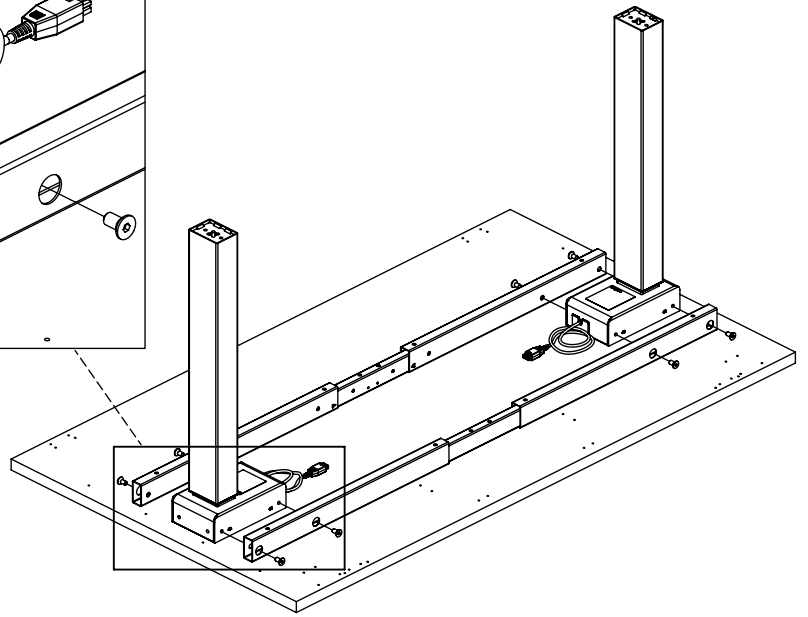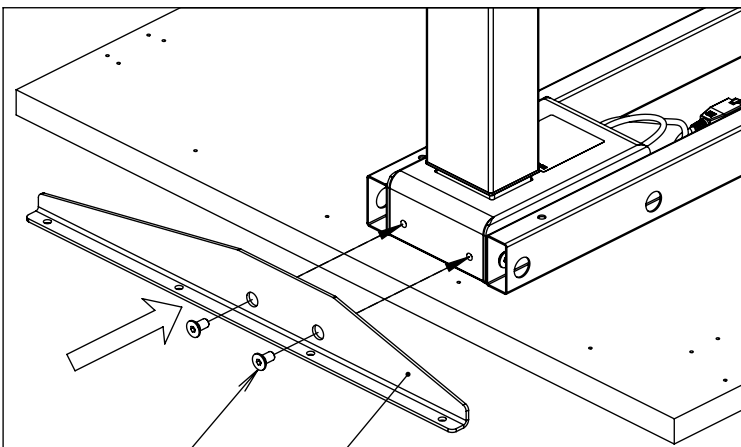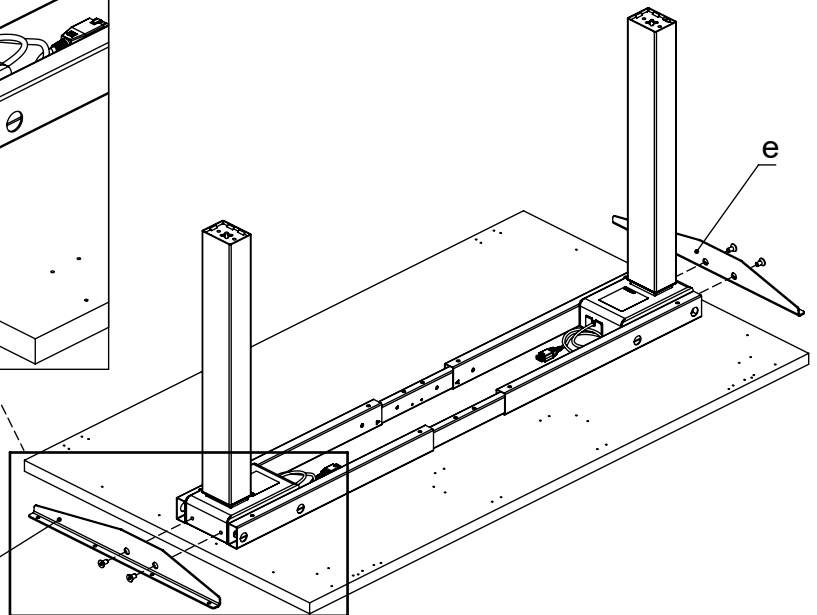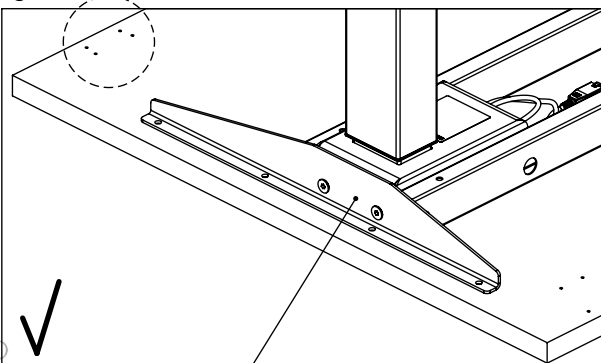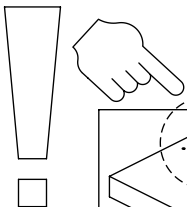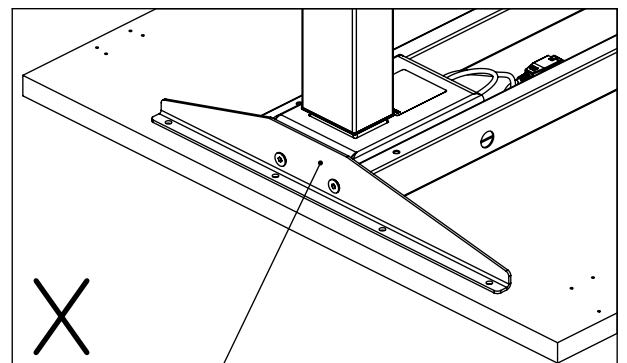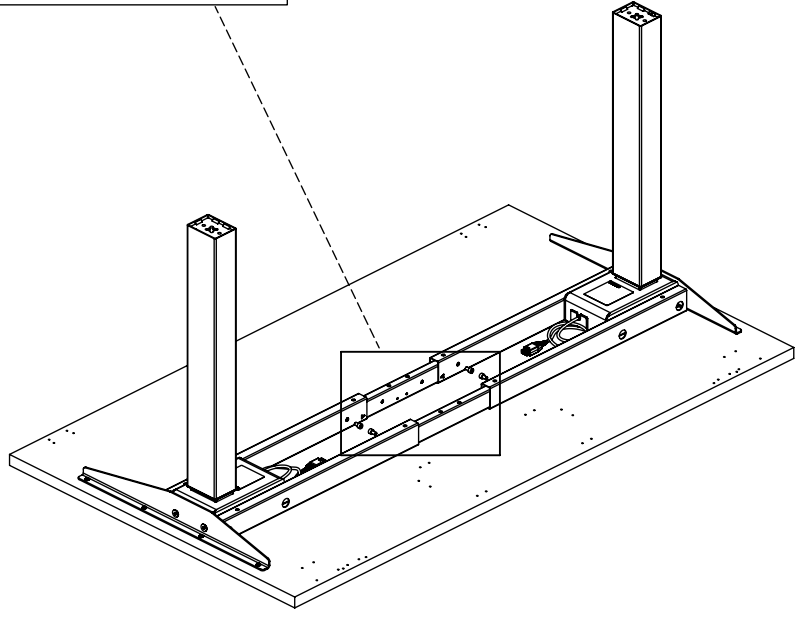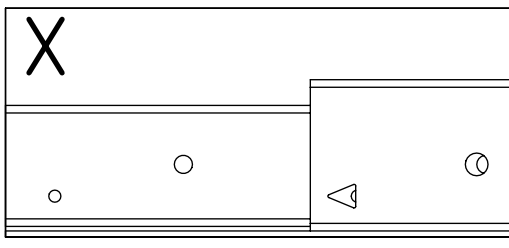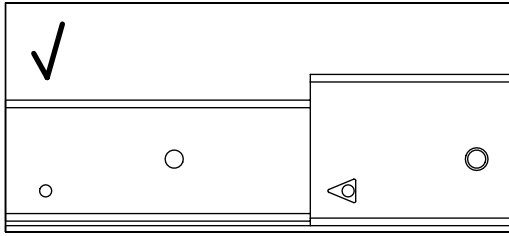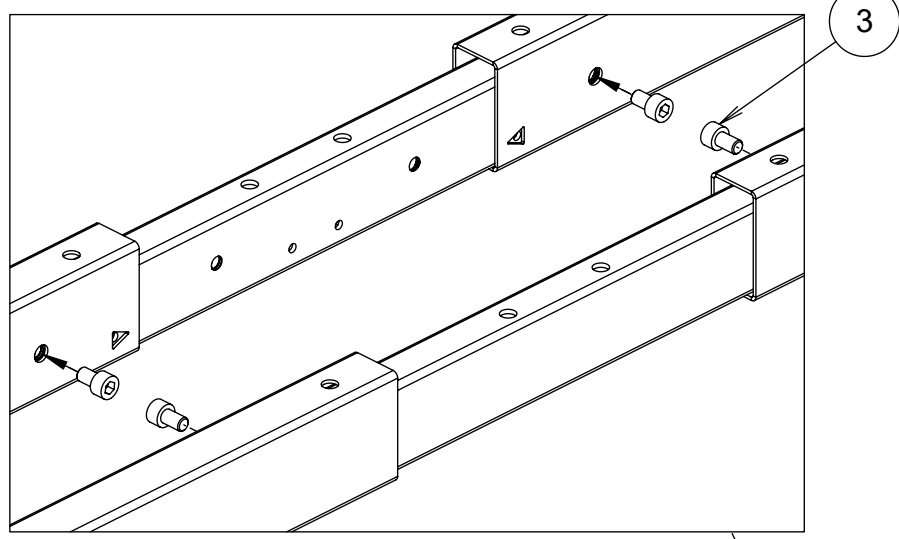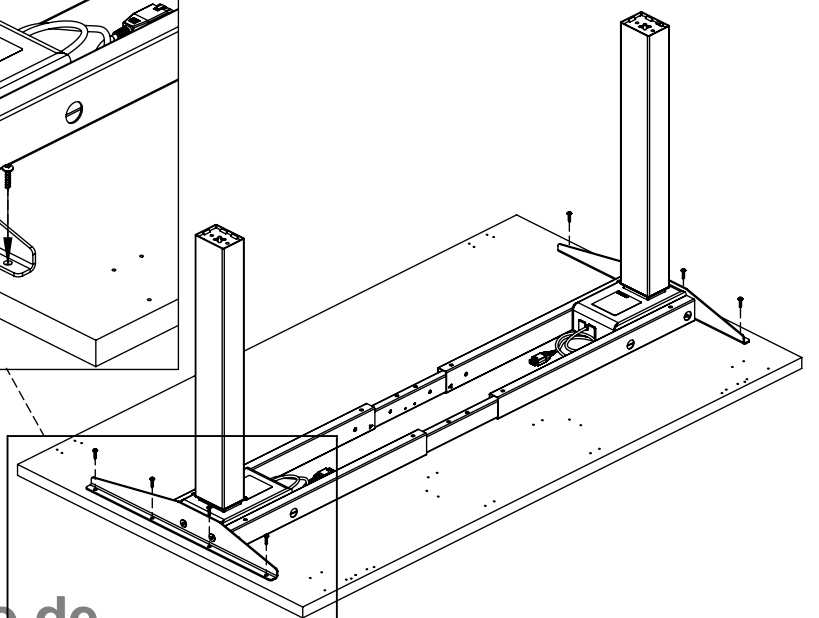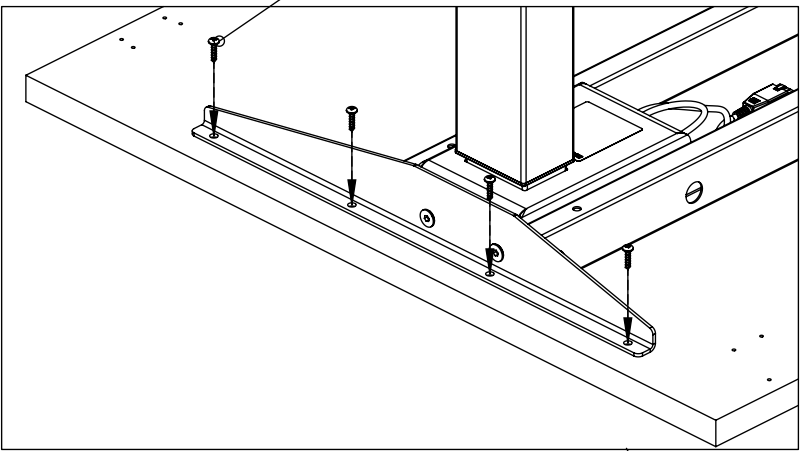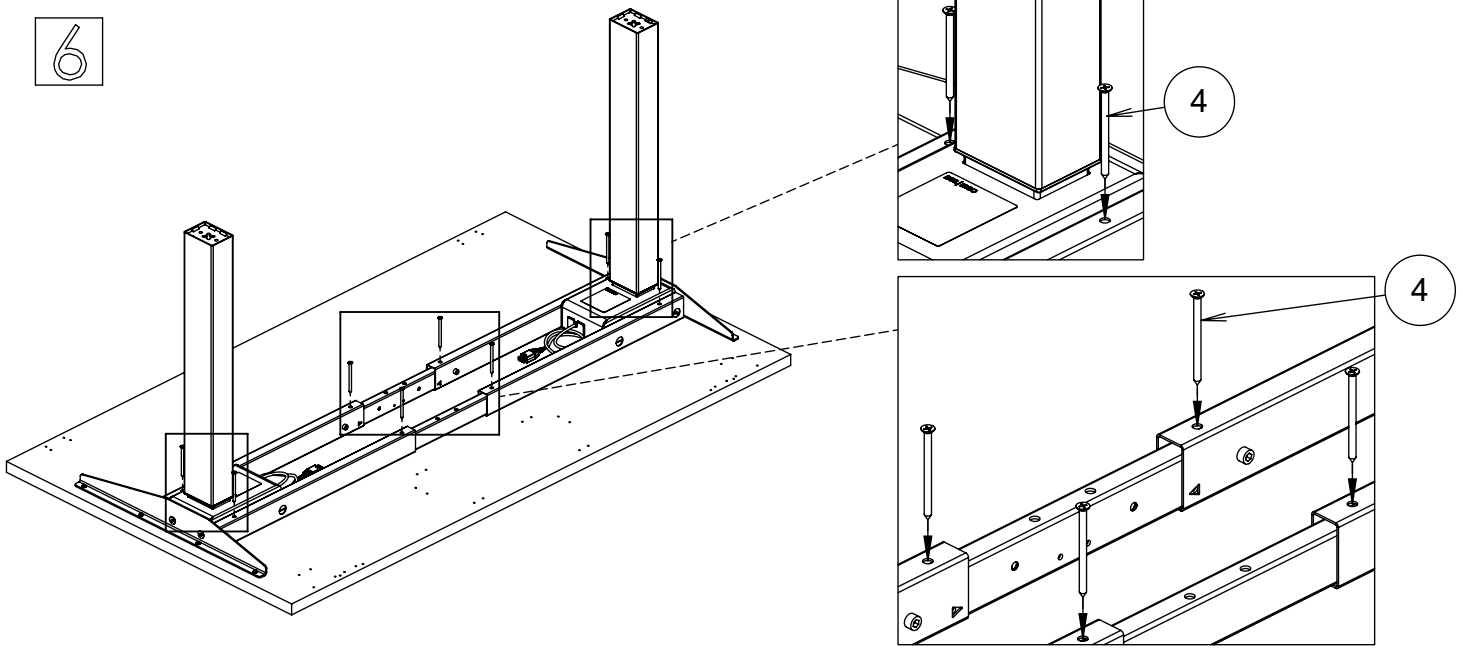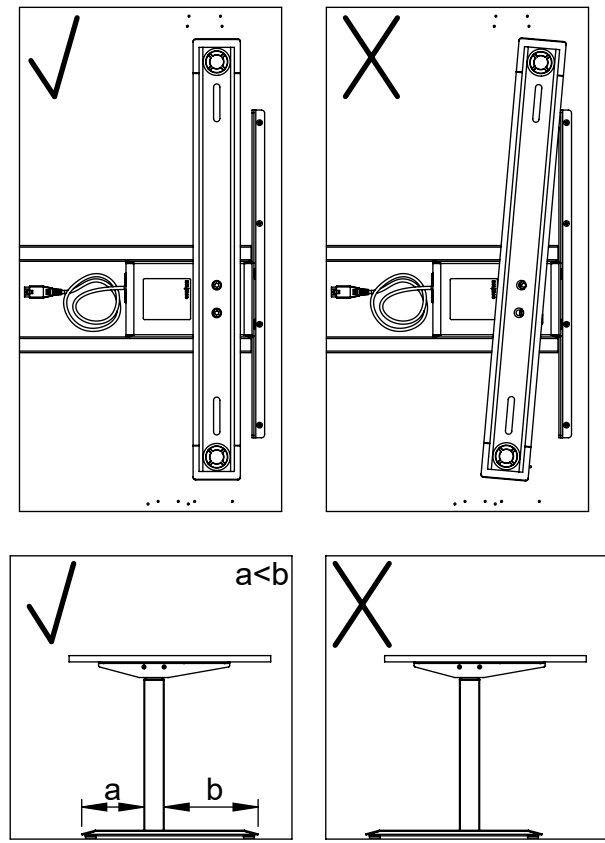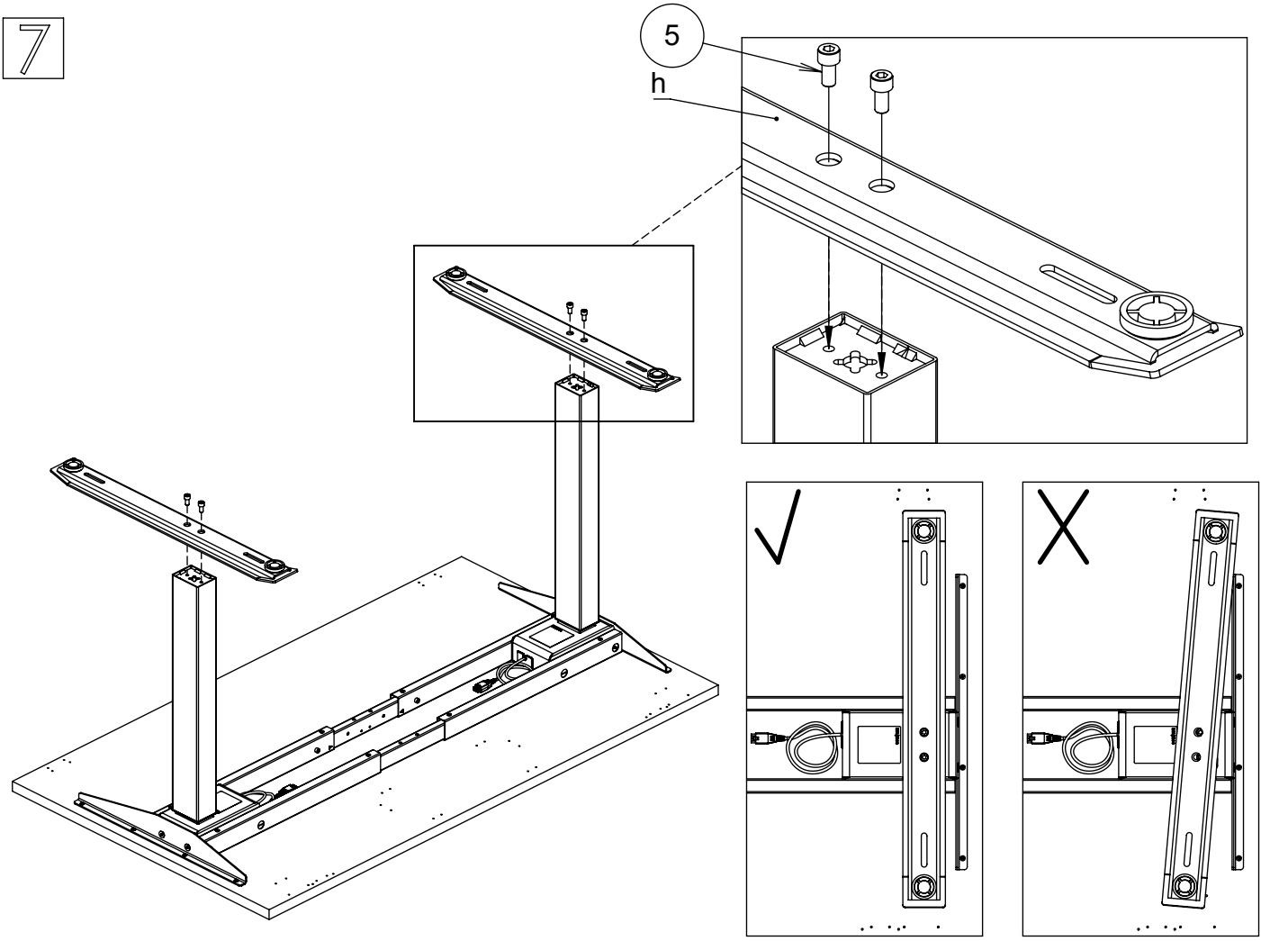
M60EN322				
EN	Assembling scheme			
DE	Montageschema			
FR	Schéma d'assemblage			
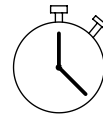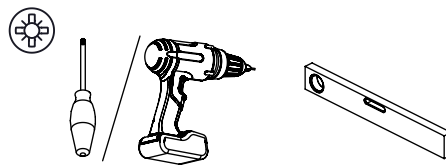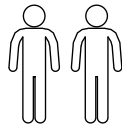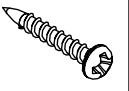
⑧ 3,0x20 P M42A0007 x2
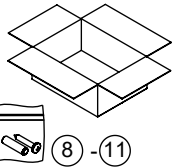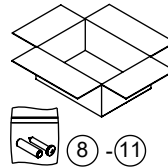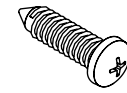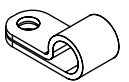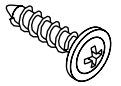
⑨ PA - x4 / NA - x3 ⑩ ⌀7.4 M42Z0070 x6

⑪ 4,5x20 M42A0001 x6

-PA
h - x1
i - x1
j - x1
k - x1 ⑧ -⑪

-NA
m - x1
n - x1
o - x1 ⑧ -⑪

-PA

l   i   j

k

i

j

k

l

-NA

m   o

n

m

n

l

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6/13

1-PA

1

6

2

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3

i

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j

g

M60EN322

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j

9

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6

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m

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8

e

5

6

7

n

9

g   m   n   g

1 -PA & -NA

1)

10

2)

11

3)

2

1)

2)

M60EN322

3

1)

7

2)

4

Assembly scheme

Two persons
Required tools: S5 DIN911

Hardware:

① ISO7380 M8x14 x4	② ISO10642 M8x25 x8	③ ISO10642 M8x16 x4	④ ISO4042 4.5x20 x8	⑤ ISO4042 5x50 x8	⑥ x8	D18 x12	D16 x6
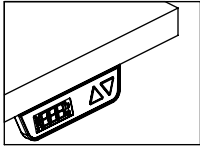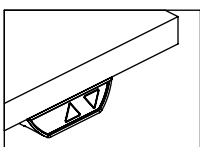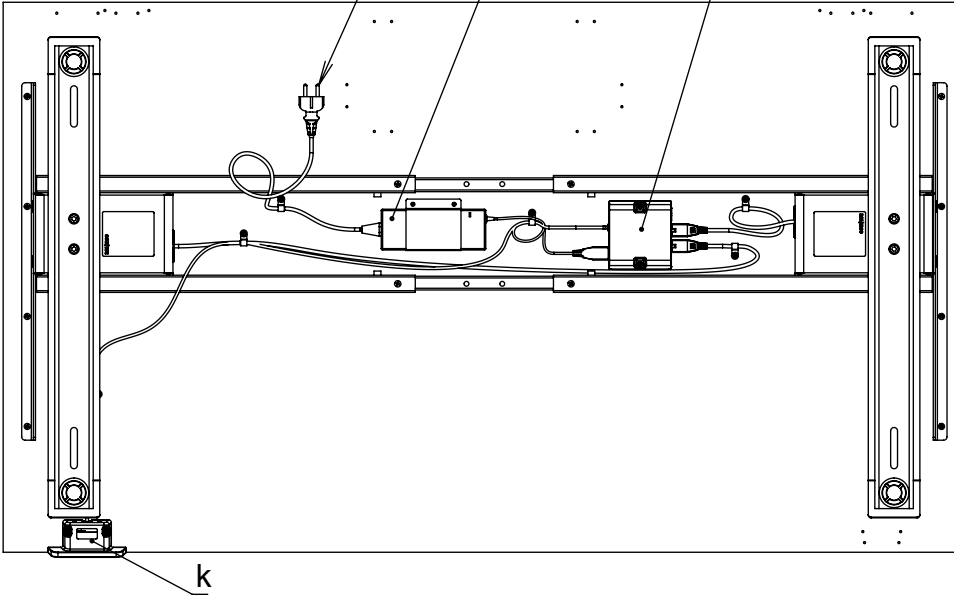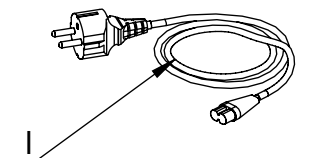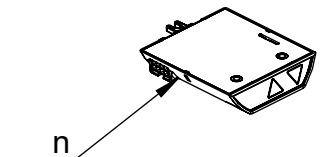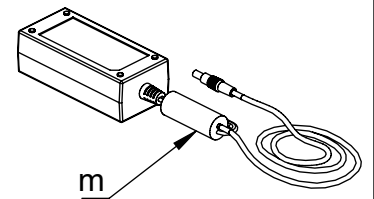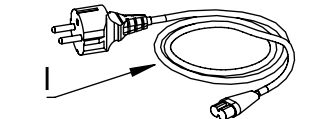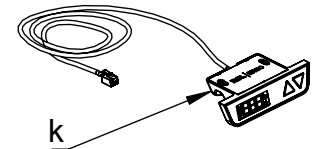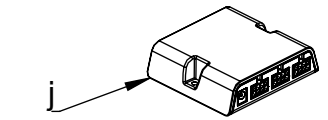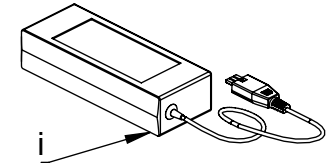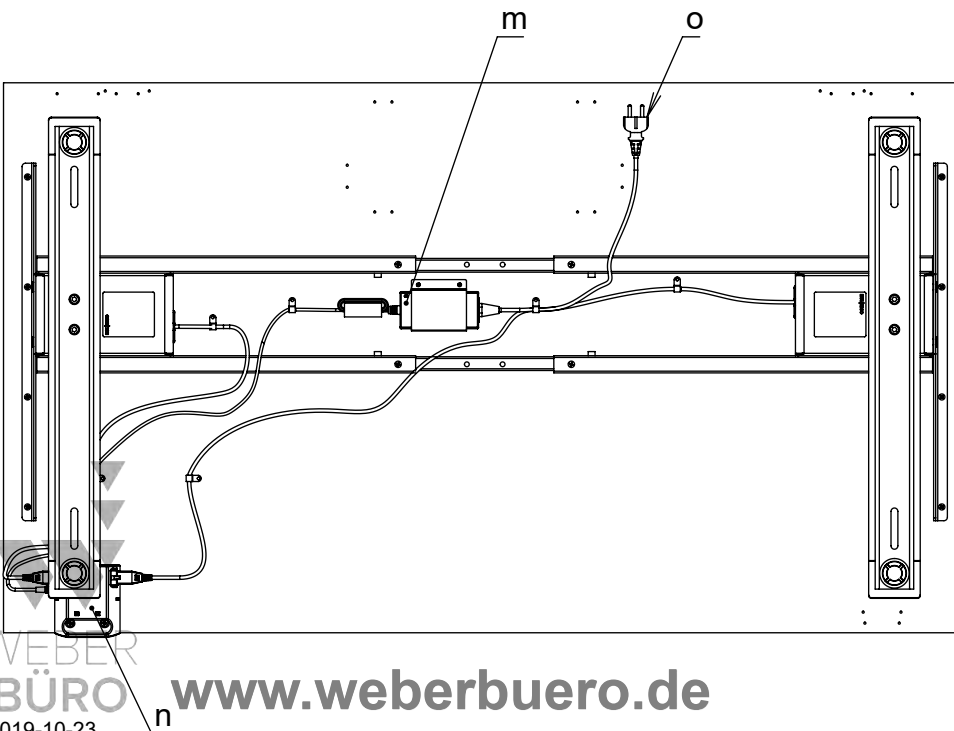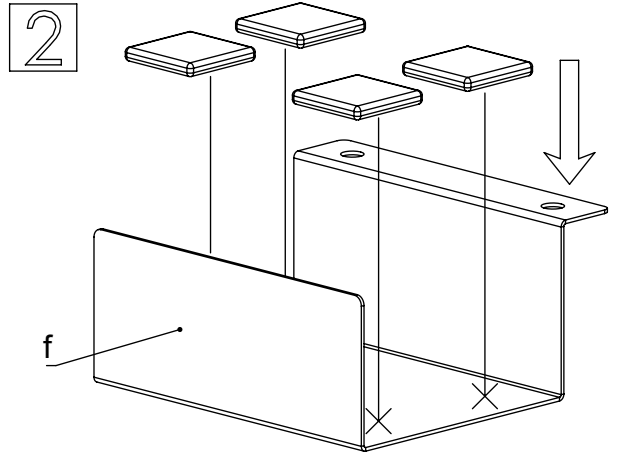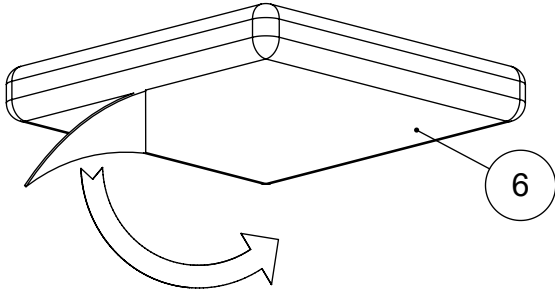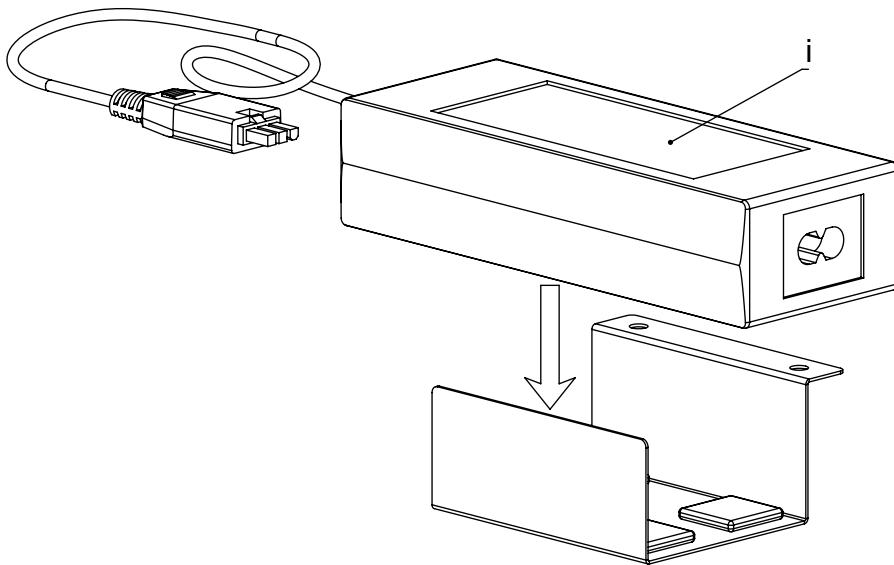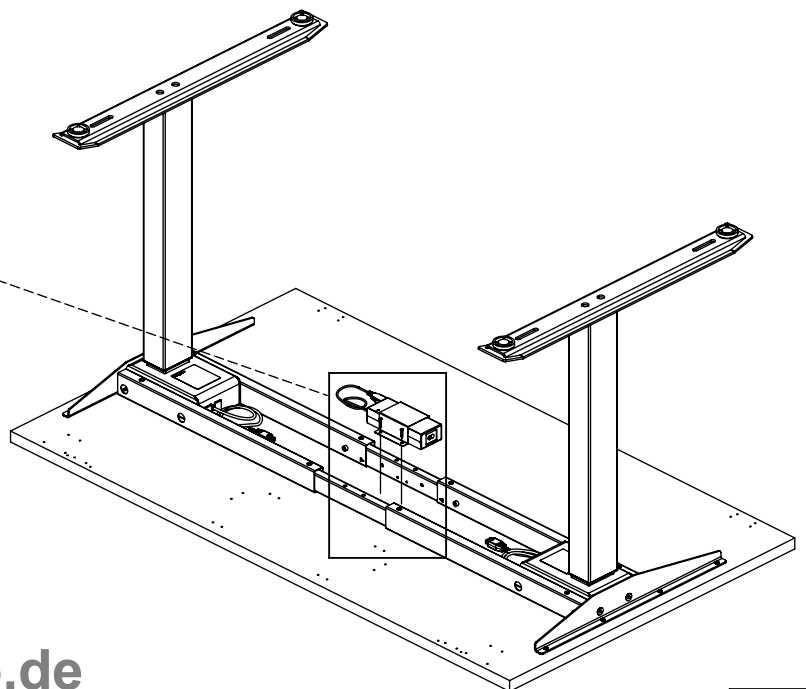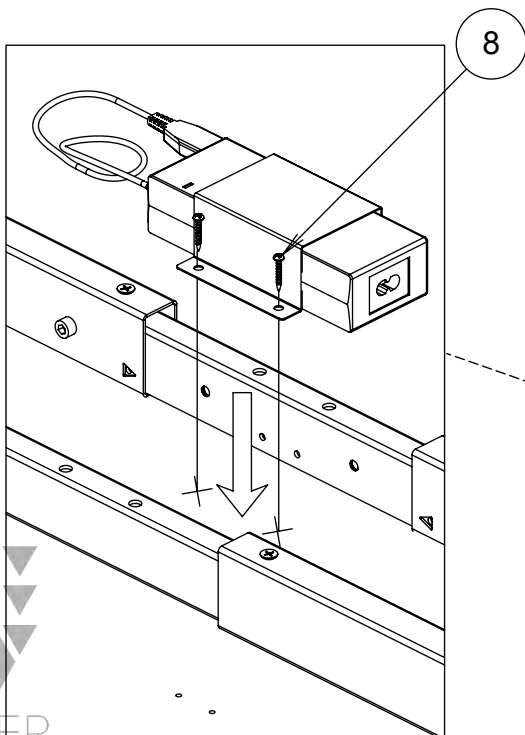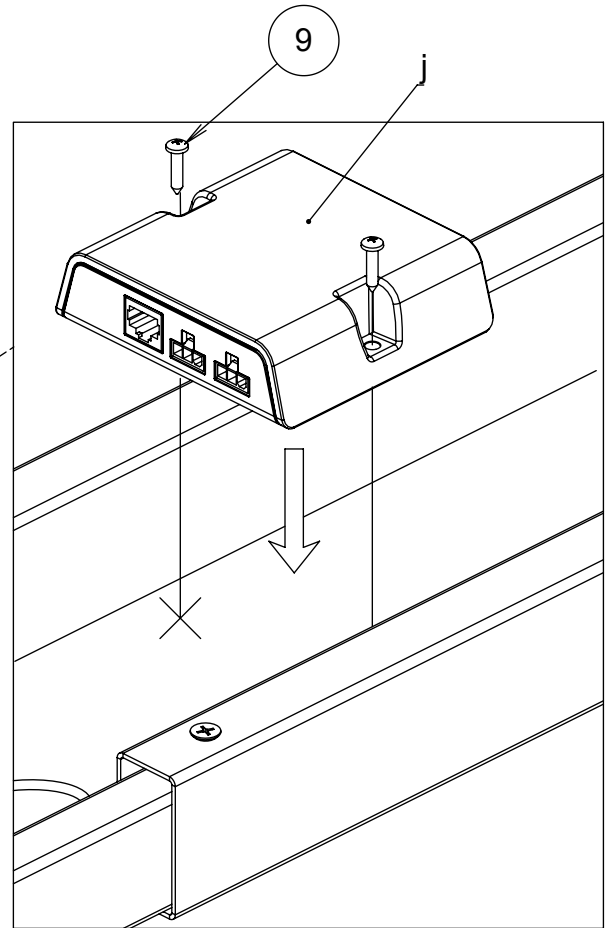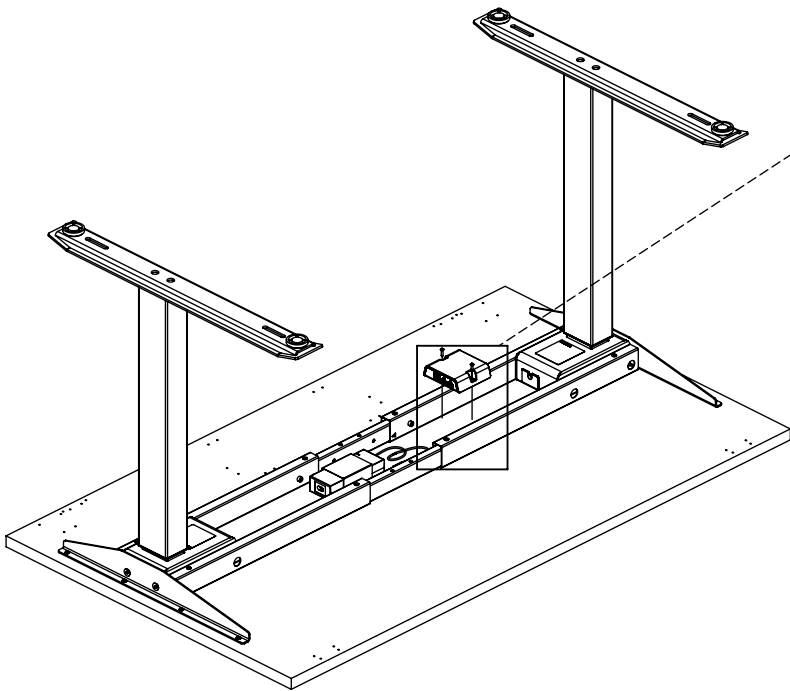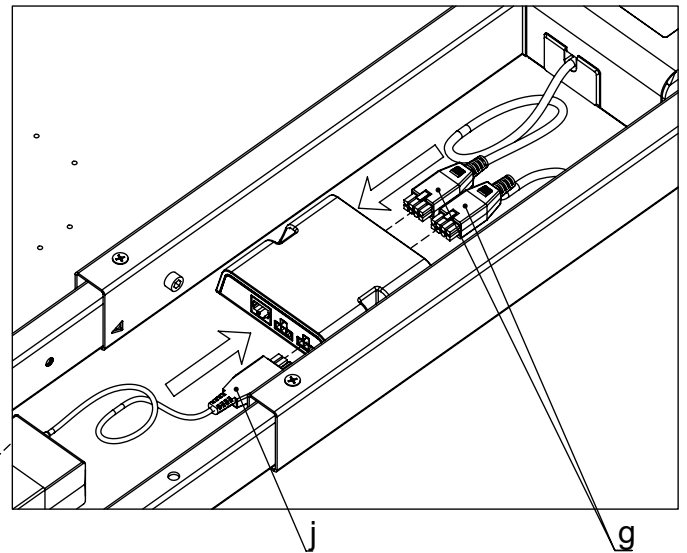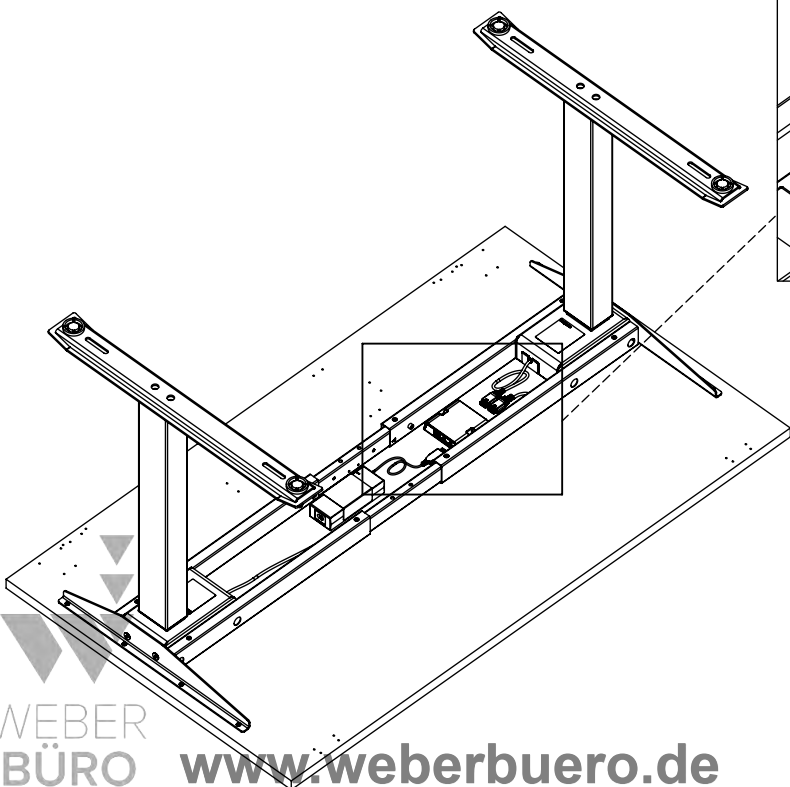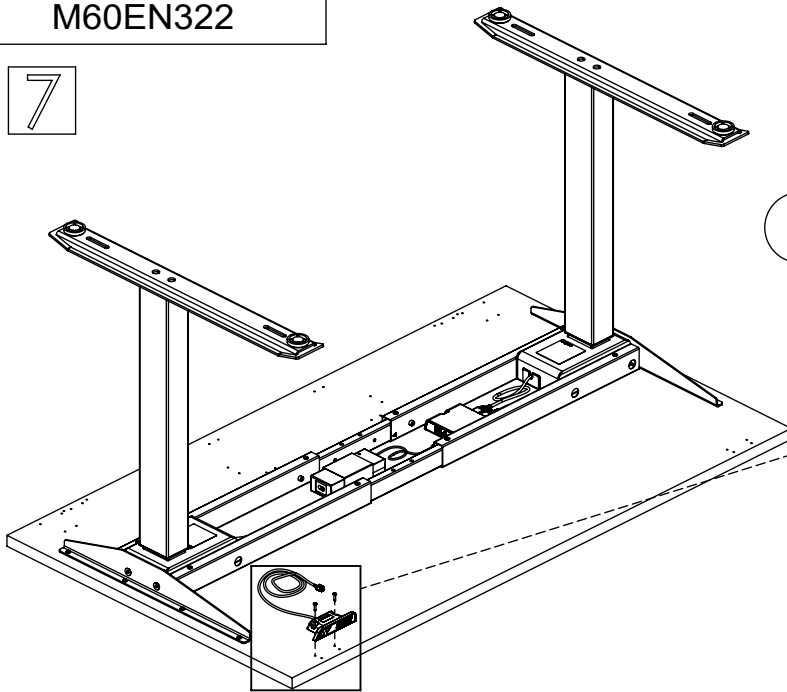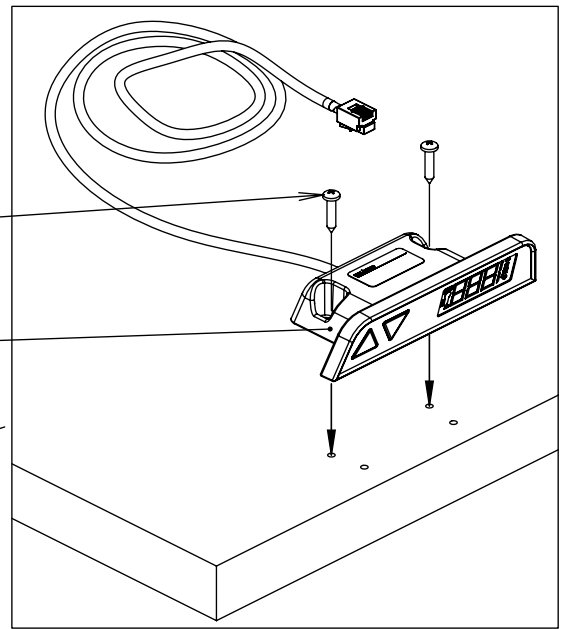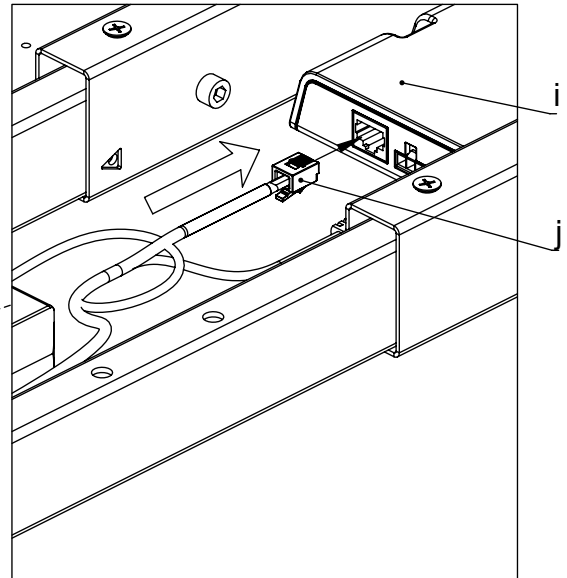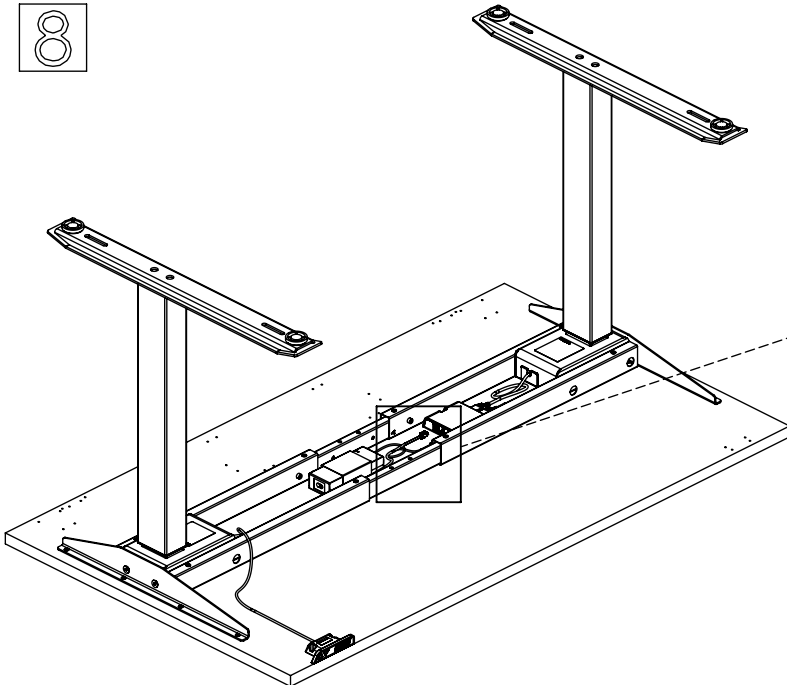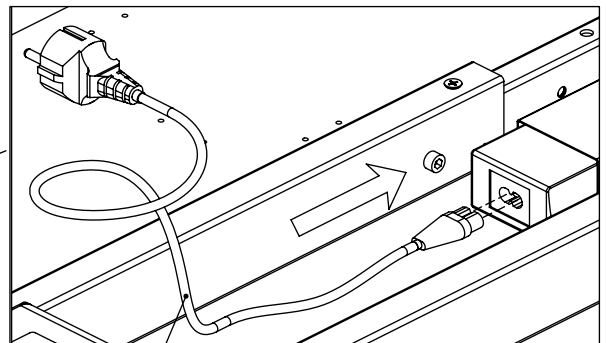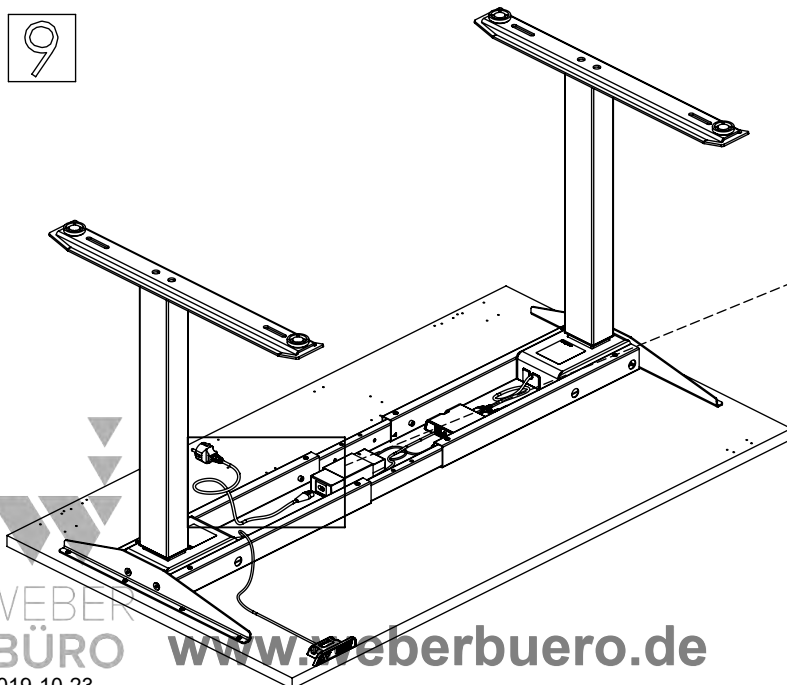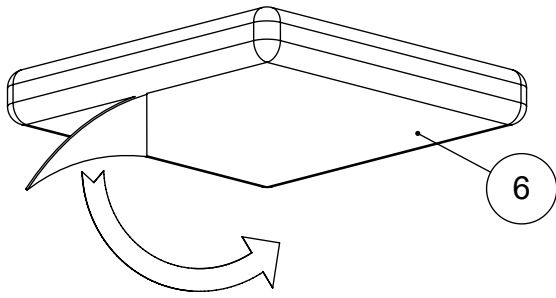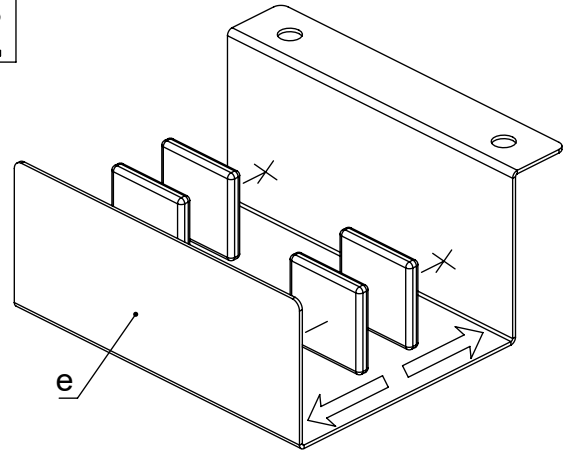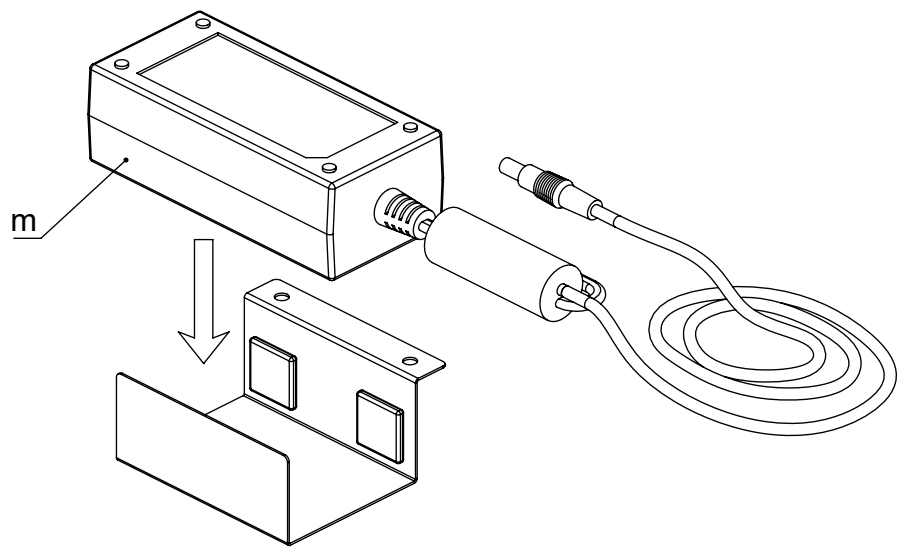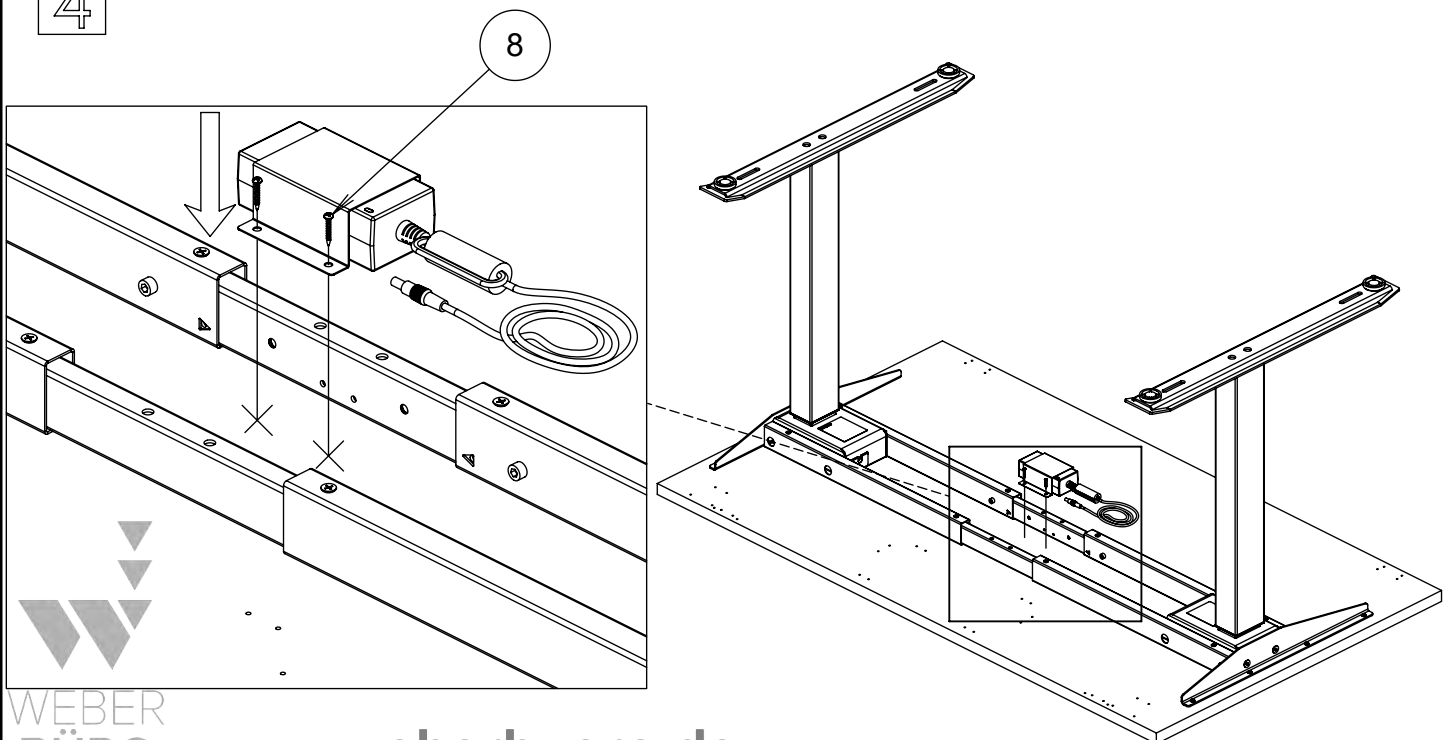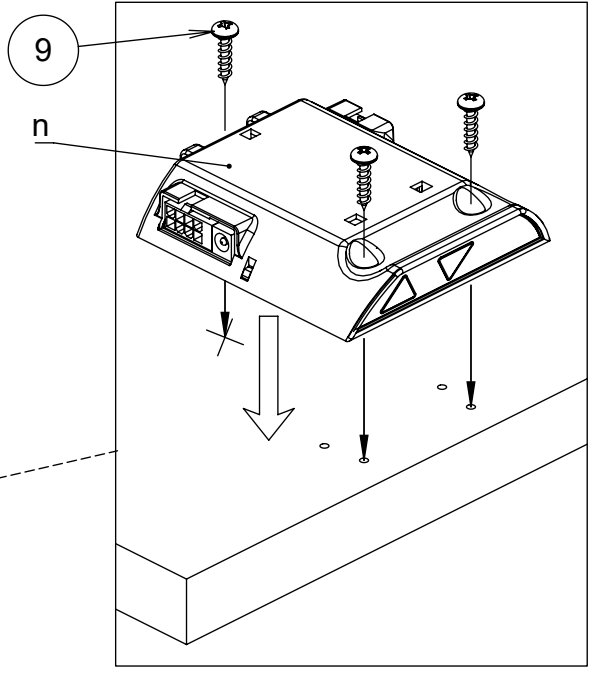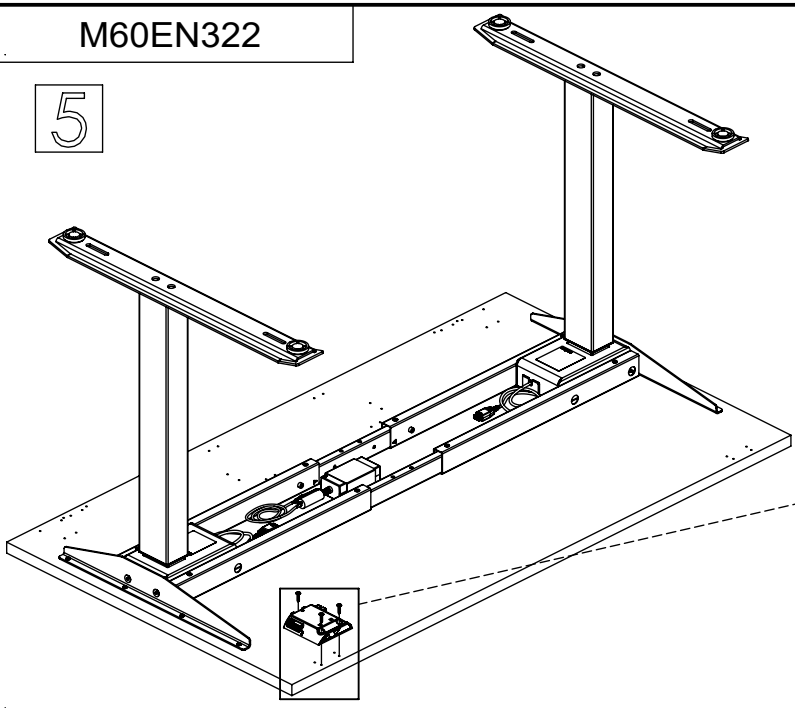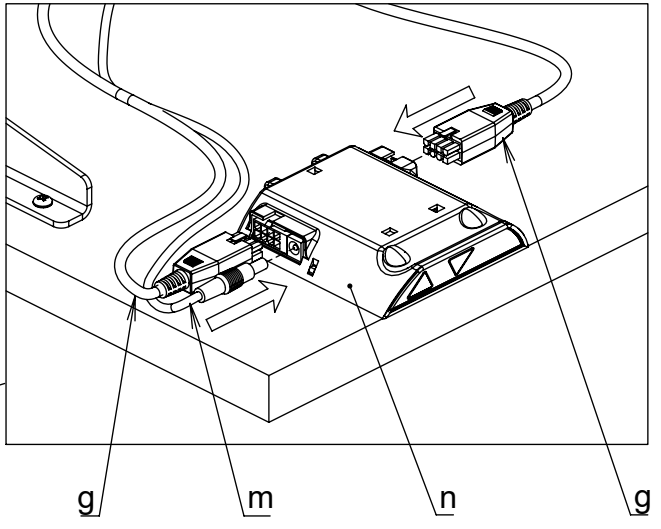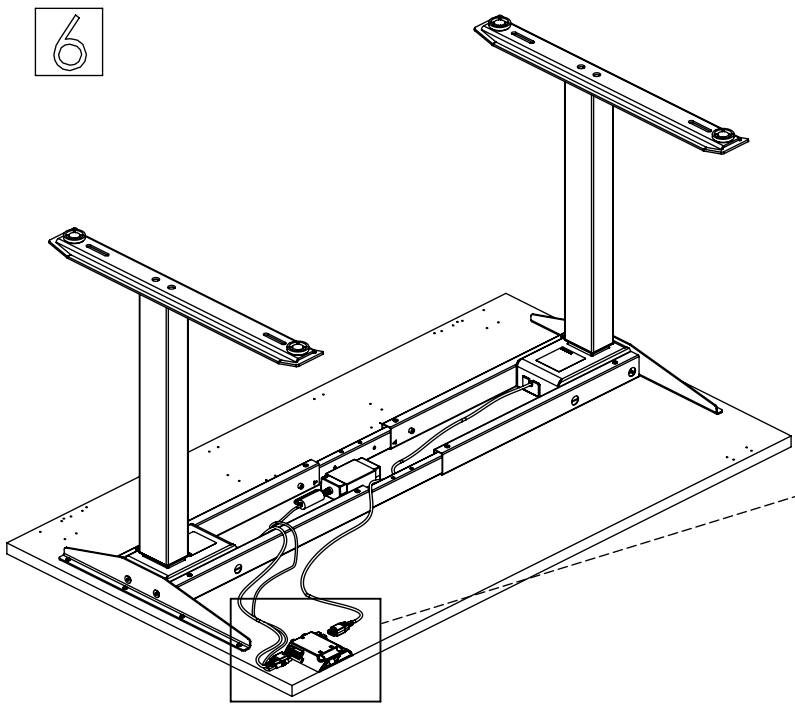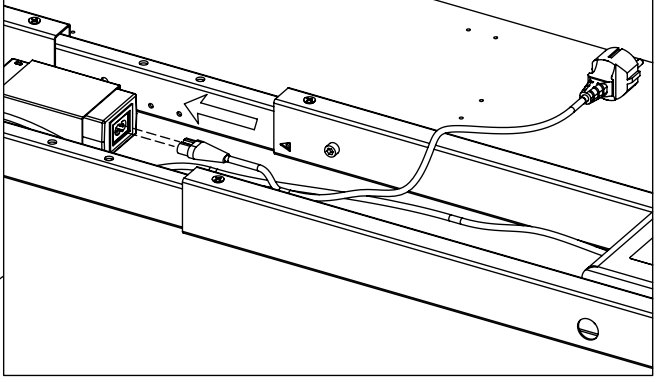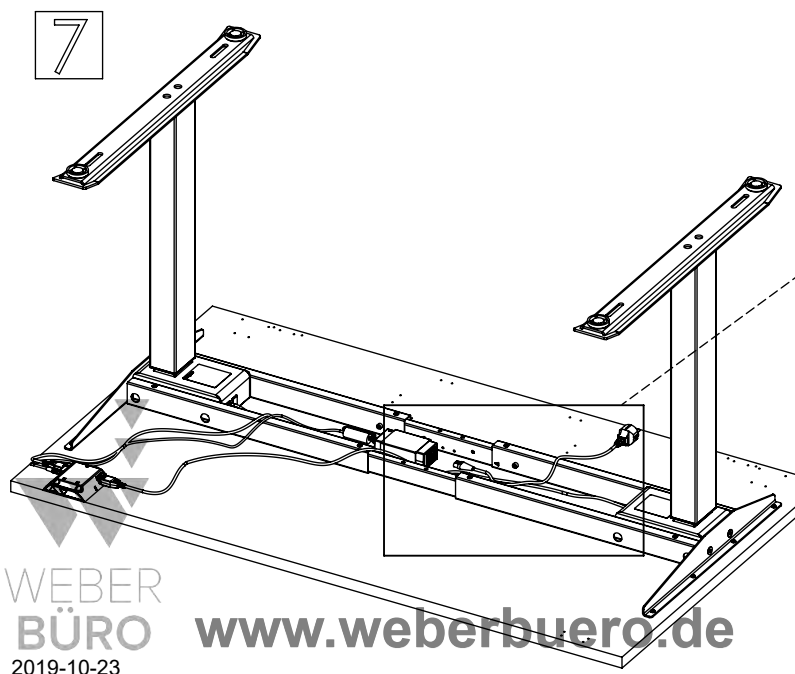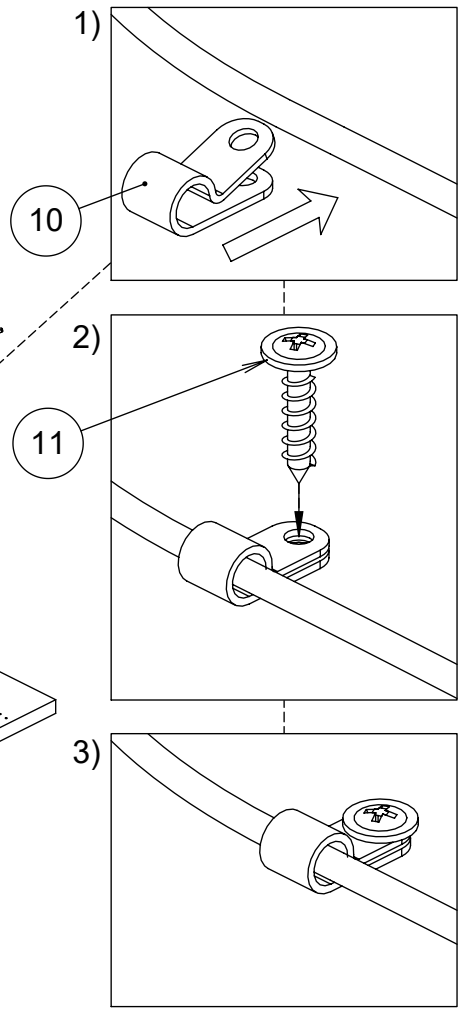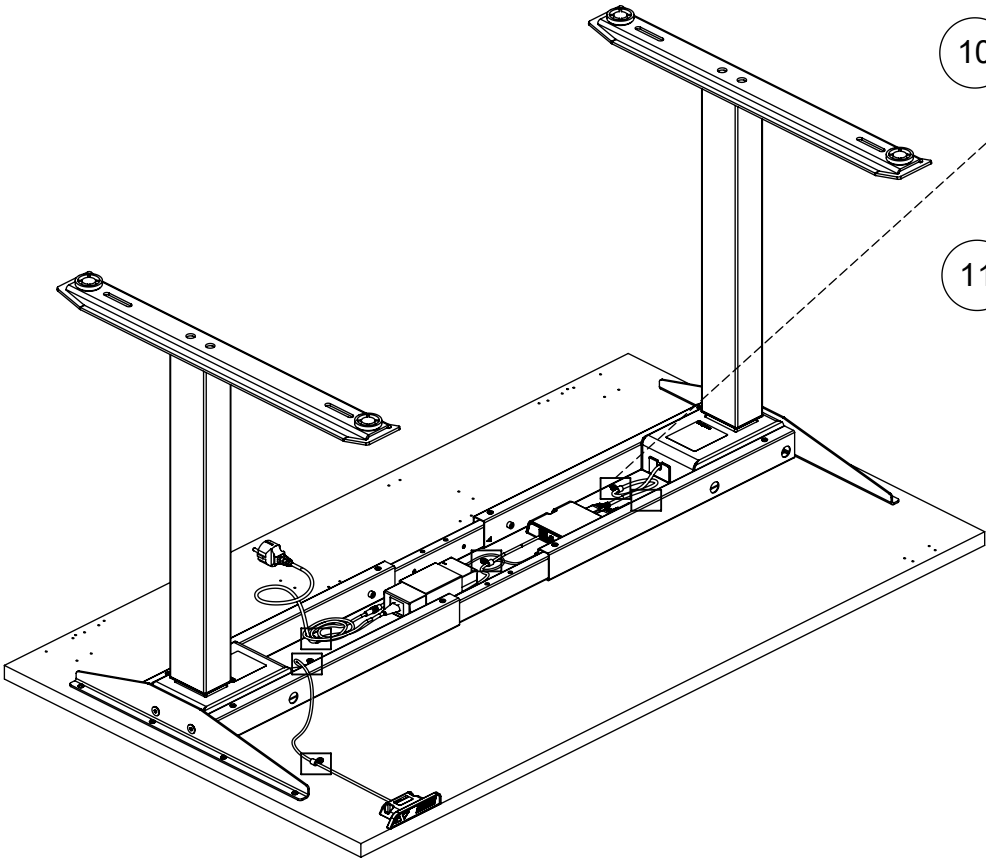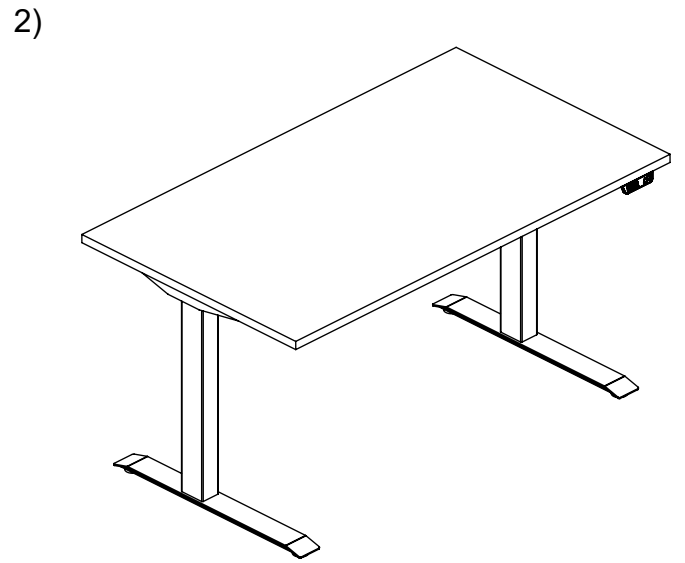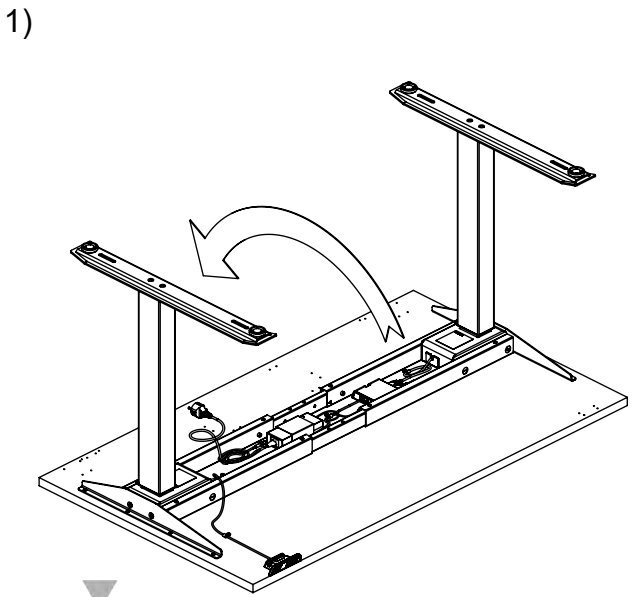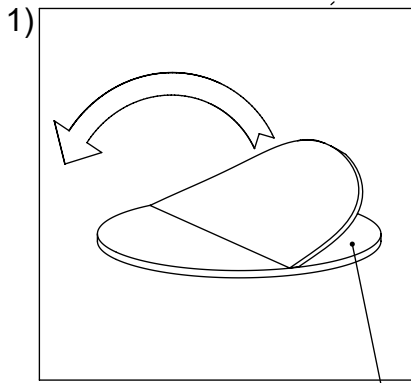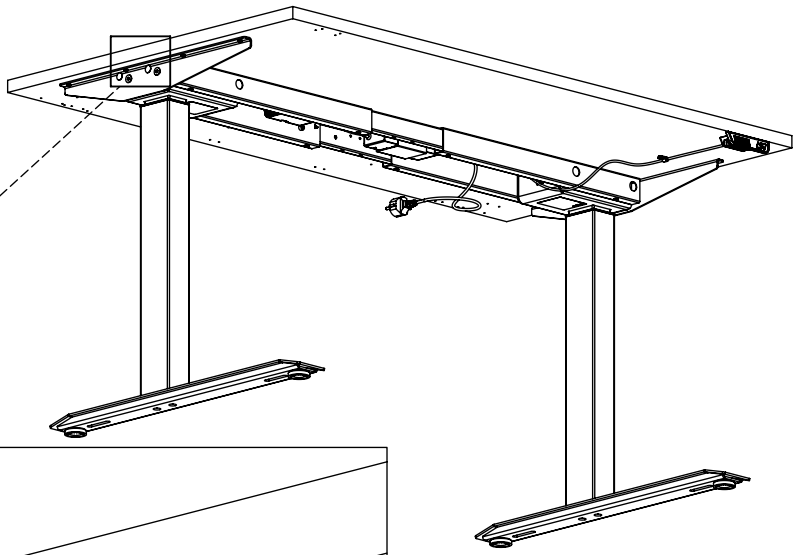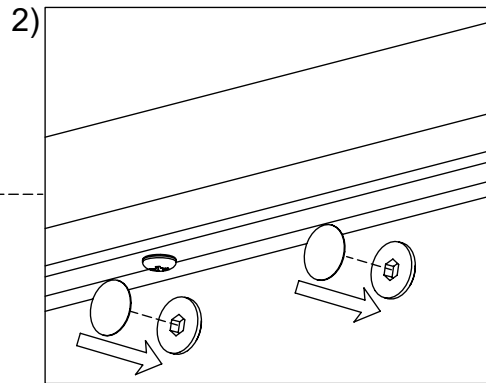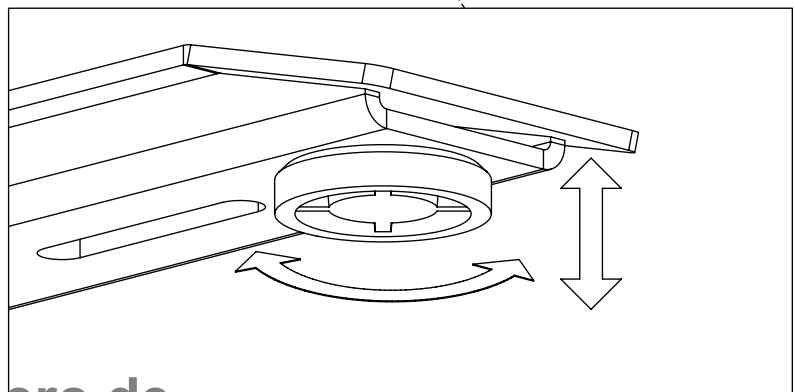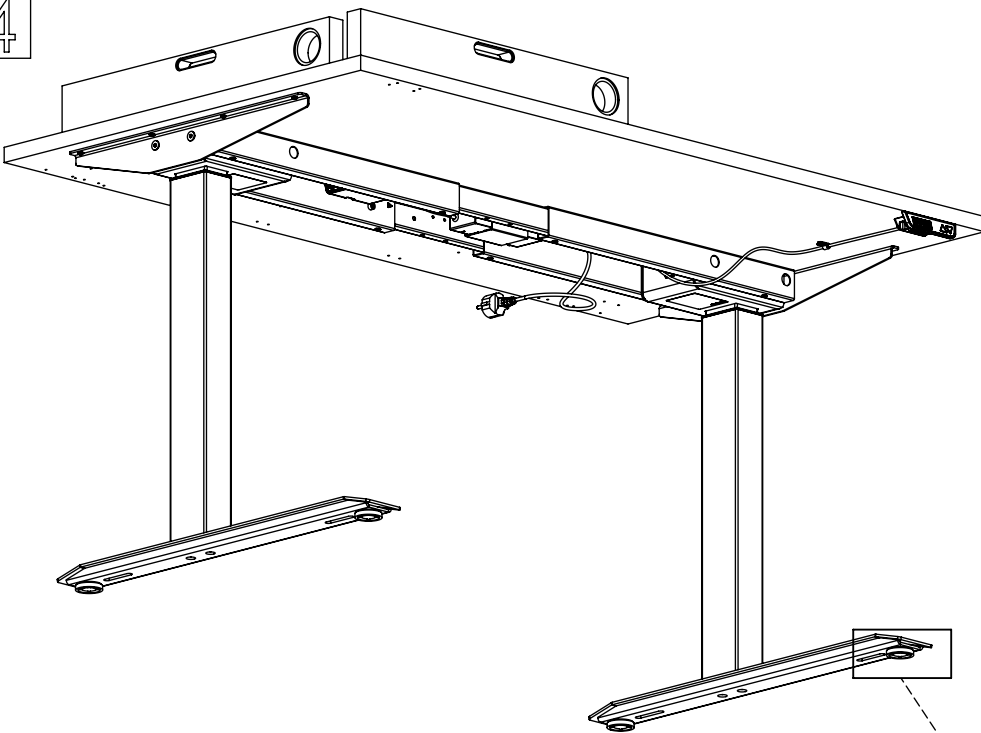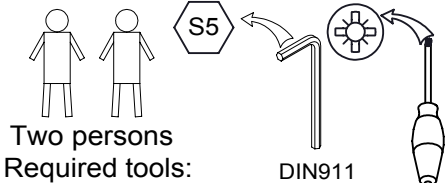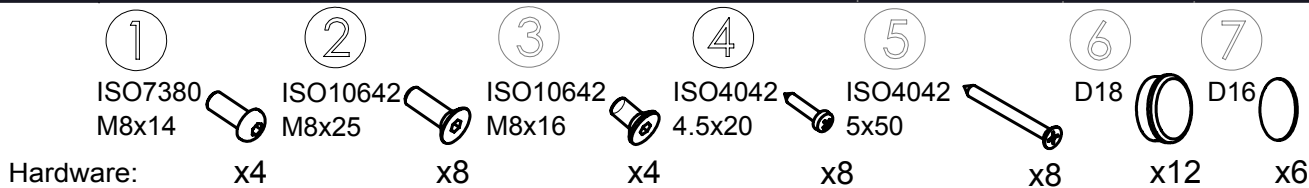
Product:

Stage 1/2
Crossbar with leg assembly

a - 1 pcs.

Active tabletop
G2AXXX - 1 pcs.
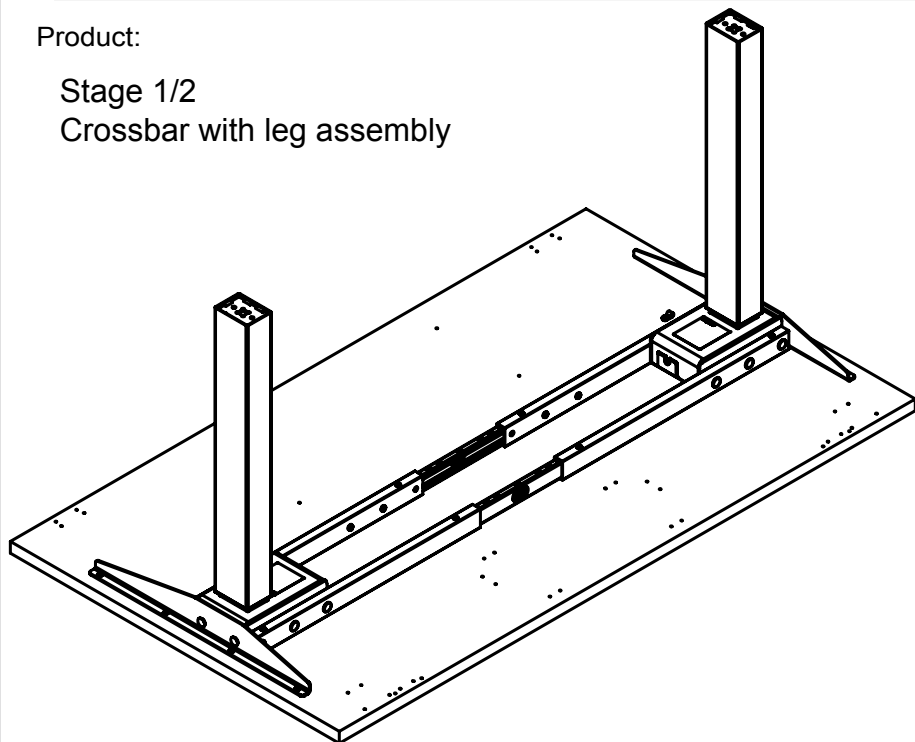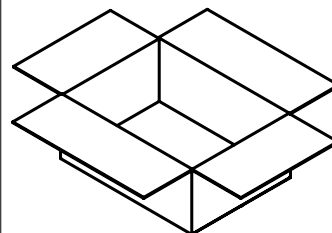
b - 2 pcs.

G6F105 - 1 pcs.
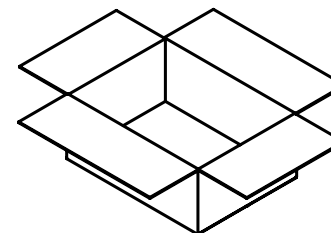
c - 2 pcs.
d - 1 pcs.
e - 1 pcs.
f - 1 pcs.

G6F394 - 1 pcs.

* Hardware included

Parts:

a

b

c

d

e

f
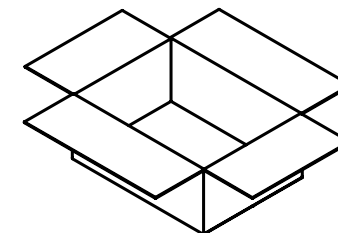
* Powerbox holder
will be used in
electronic assembly

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1

A

A

4

2

B

B

6

2

3

C

C

Tighten up

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4

5

D

D

6

2

E

F

G

Tighten up

7

3

5

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Assembly scheme

Two persons
Required tools:

S5

DIN911
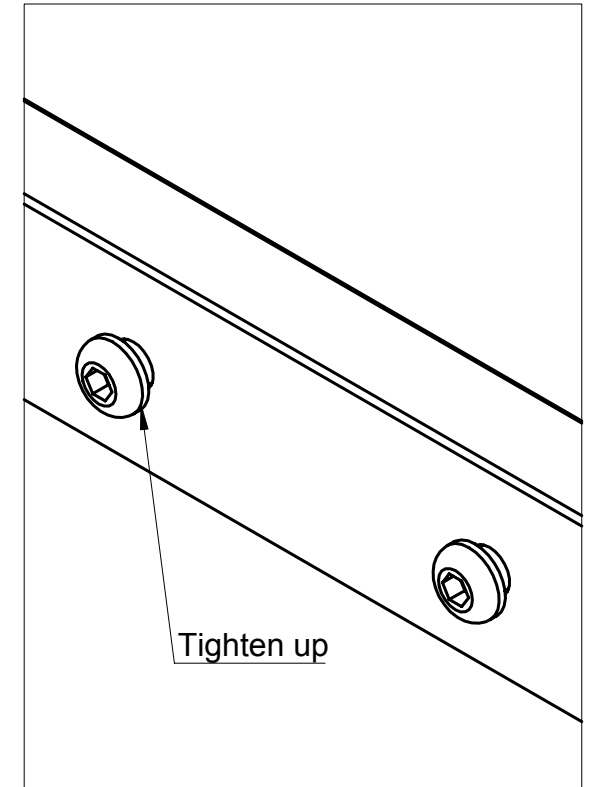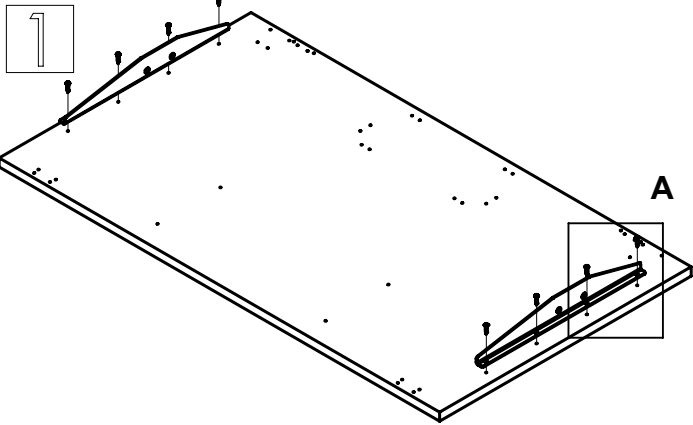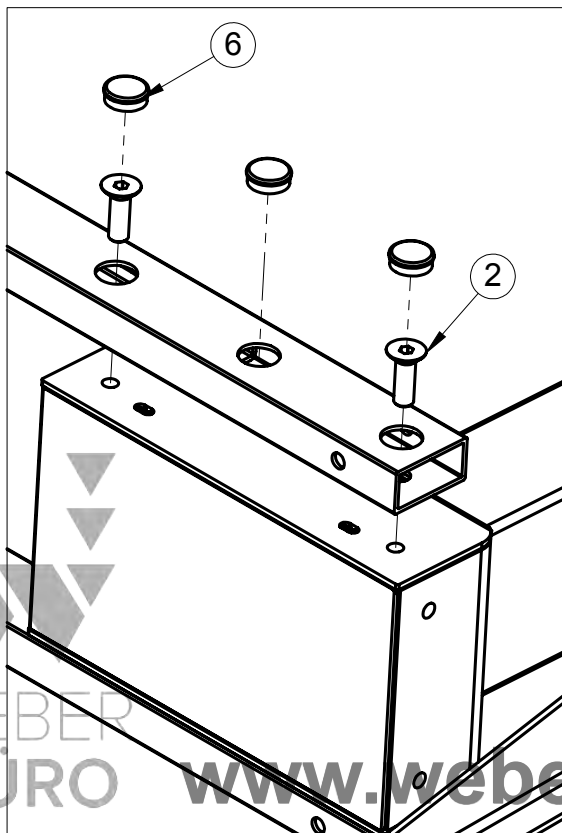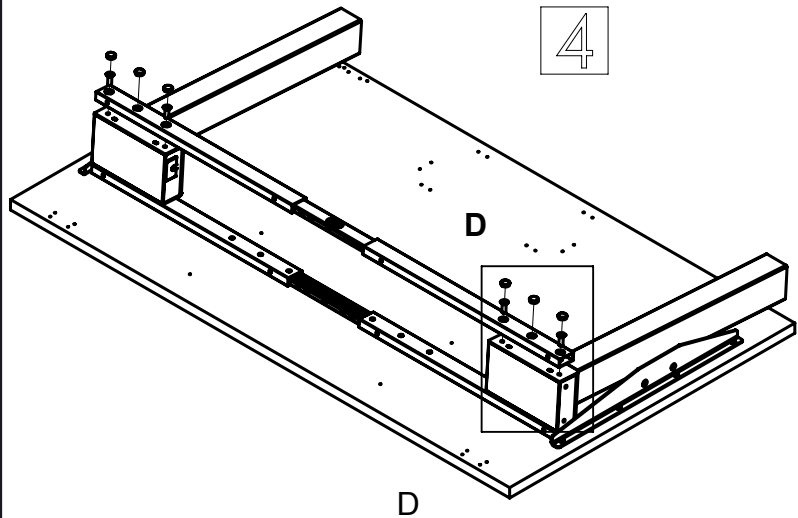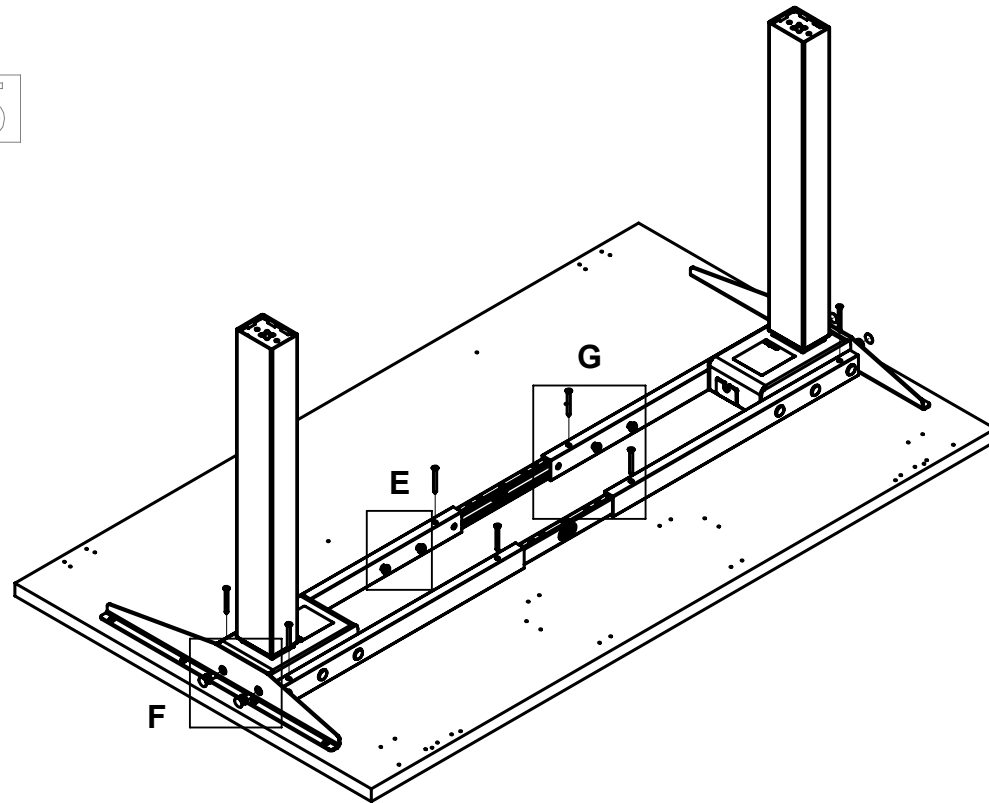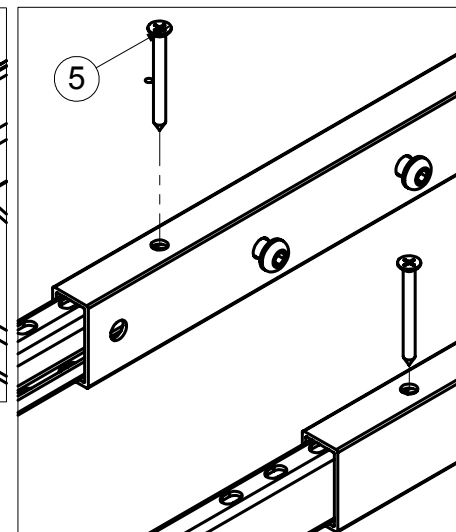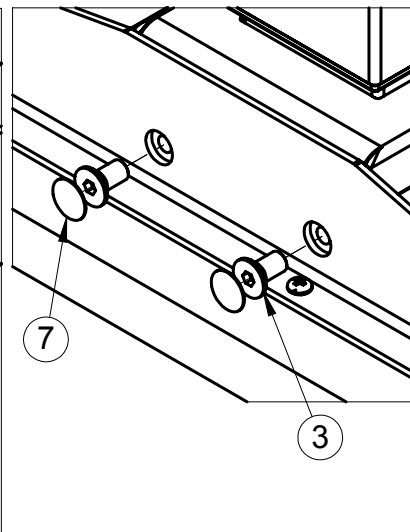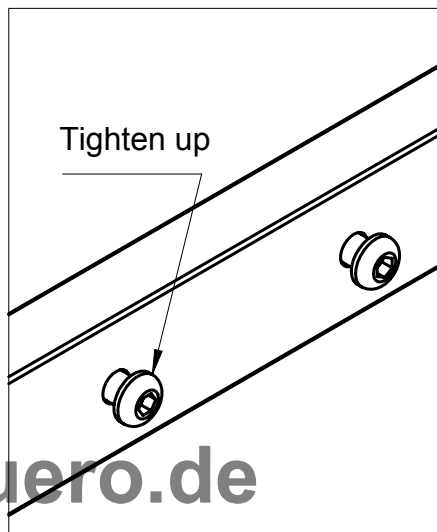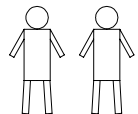
Hardware:

ISO7380
M8x14

(Bolts in G6F394)

x4
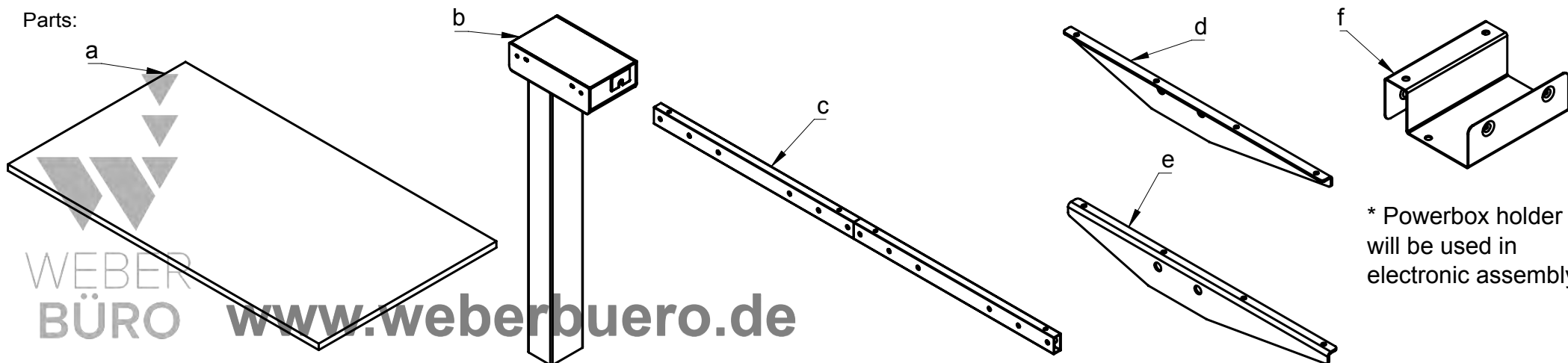
Product:

Stage 2/2
Metal foot asembly

a - 2 pcs.

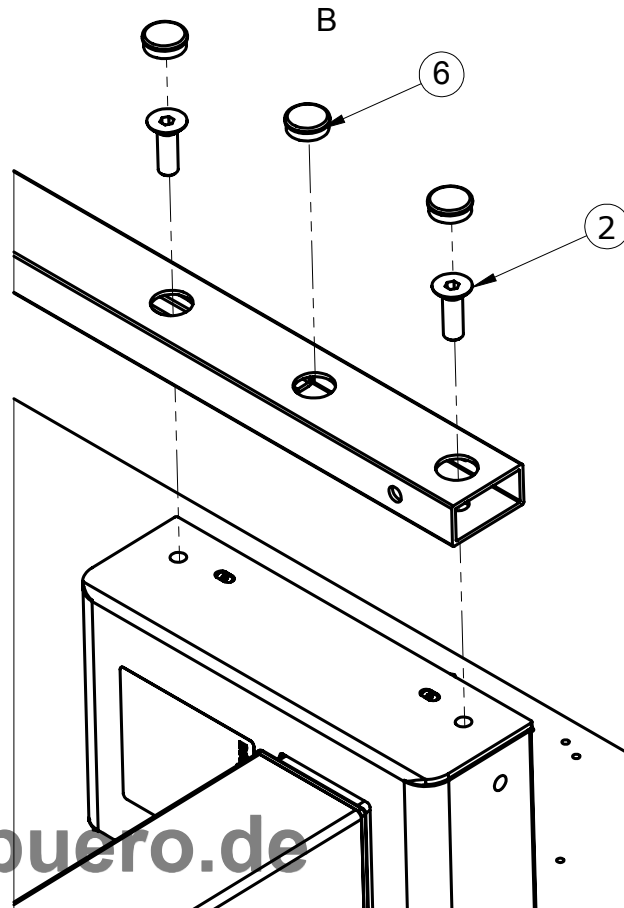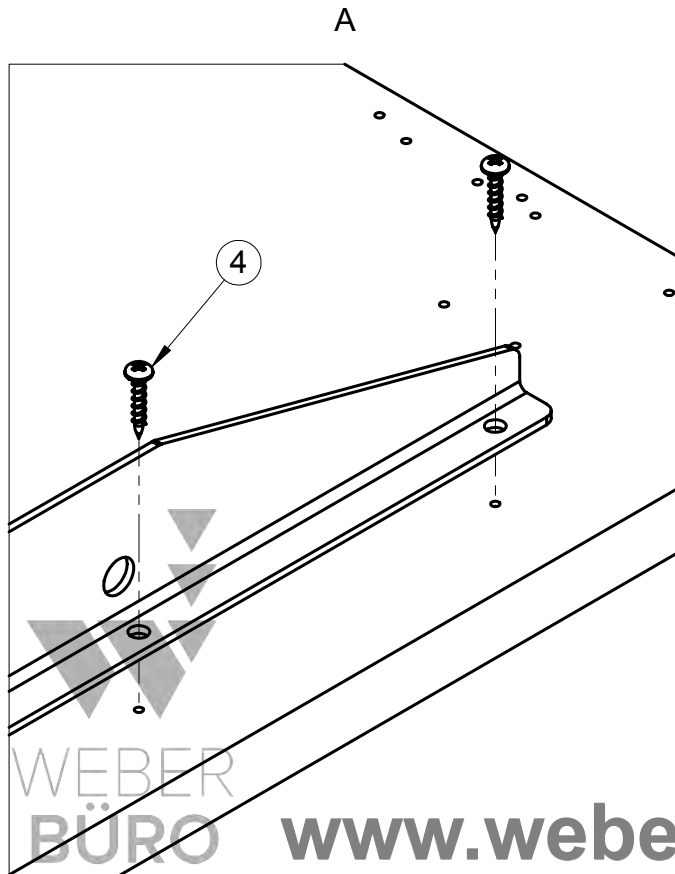G3P023 - 1 pcs.

Parts:

a

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1

H
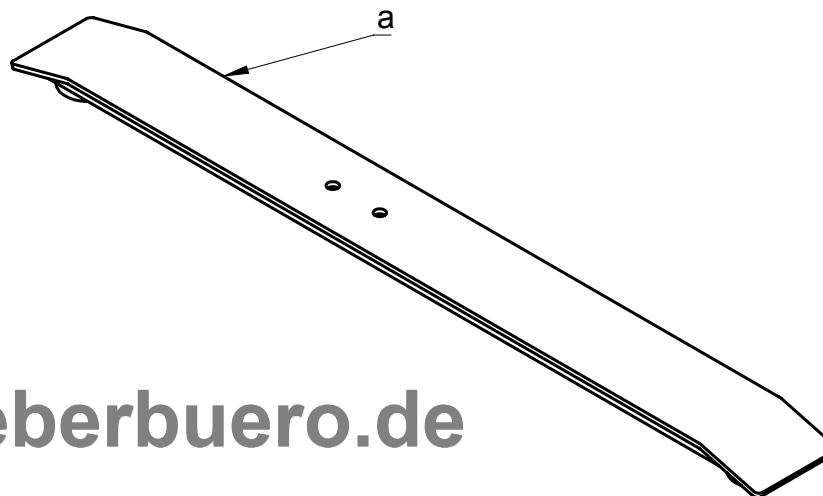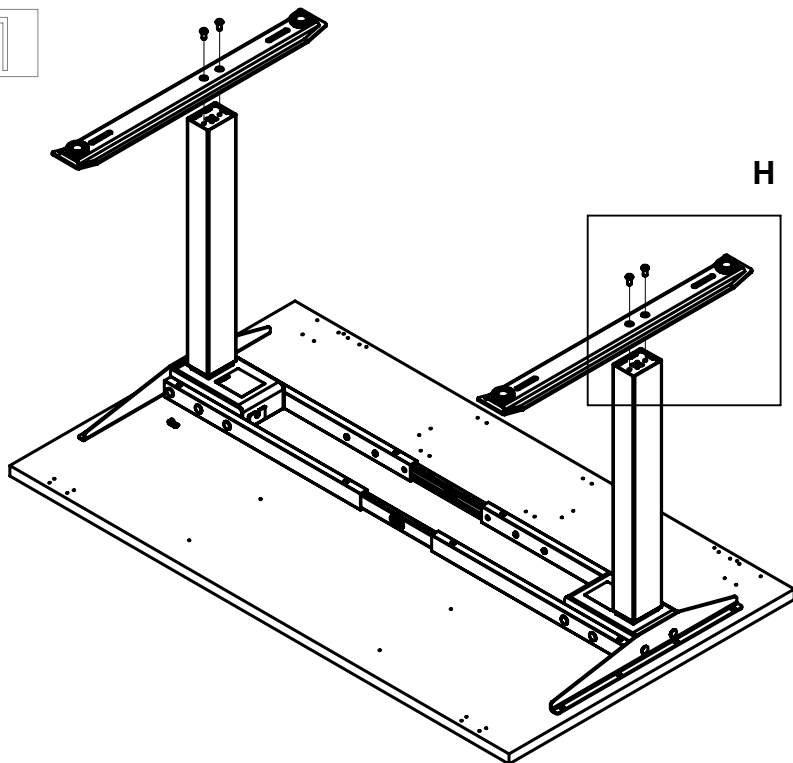
* Attention ! First check if metal foot is symmetric.
Then tighten up.

H

①

I

+ 10 mm

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Assembly scheme

Two persons
Required tools:

Hardware:

① ISO4042 4.5x20 x8

② ISO4042 3.5x20 x4

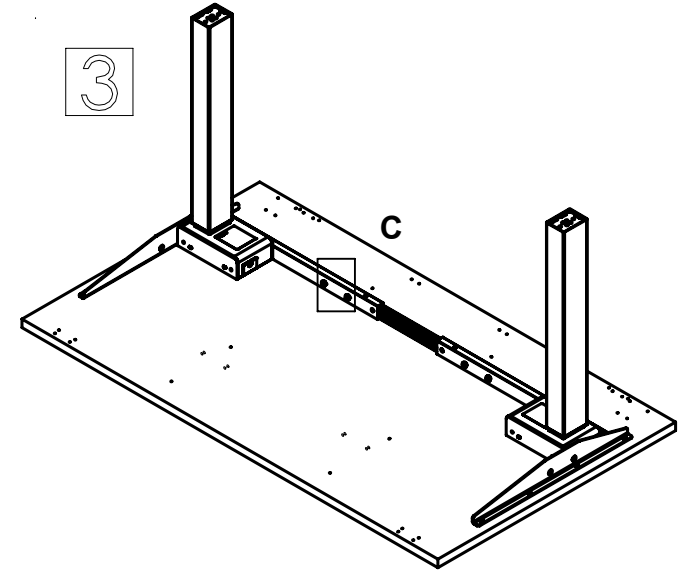③ D 7.4 x6

Product:
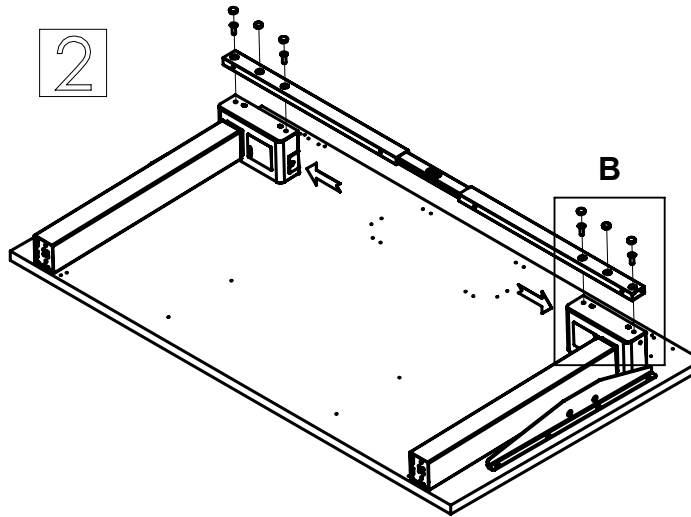
Electricity assembly. Type PA

a - 1 pcs.
b - 1 pcs.
c - 1 pcs.
d - 1 pcs.

G6F391-PA or G6F393-PA - 1 pcs.

* Hardware included

Parts:

a

b

c

d

f
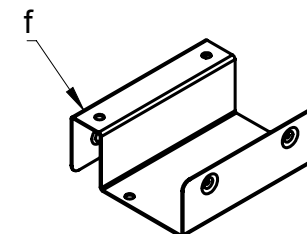
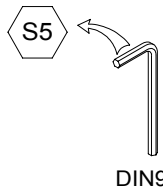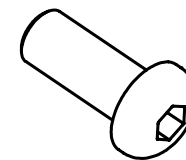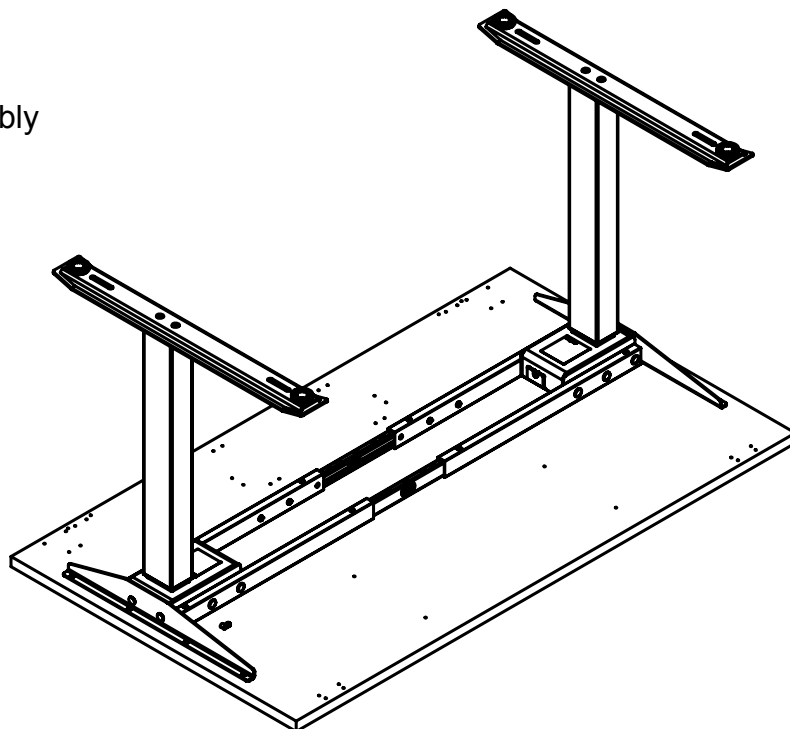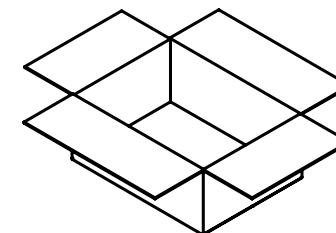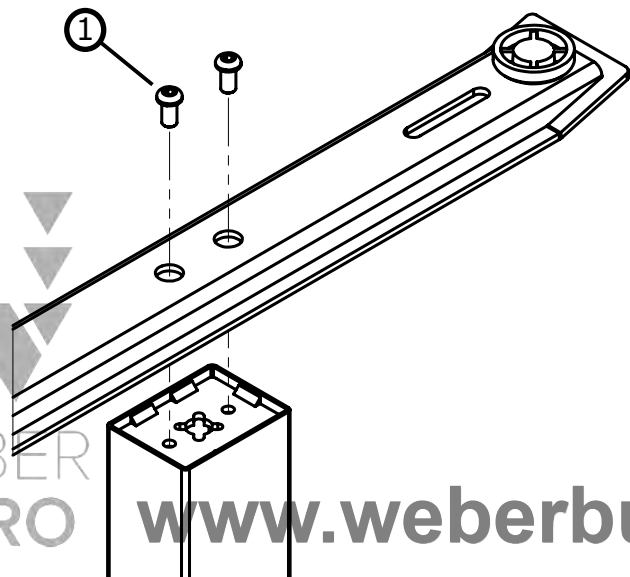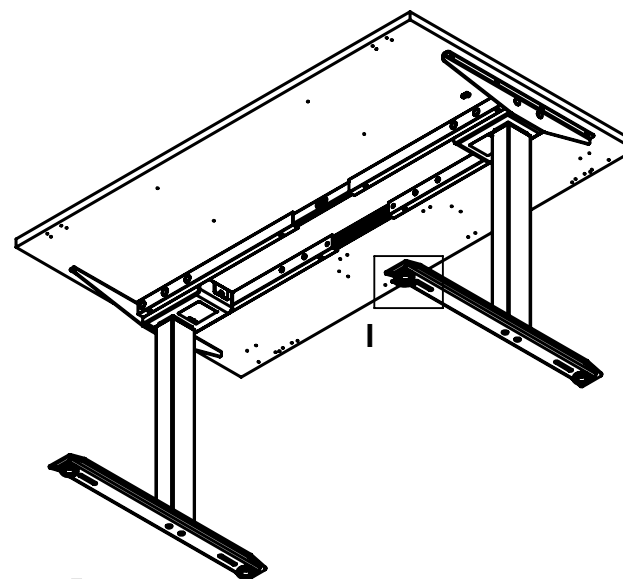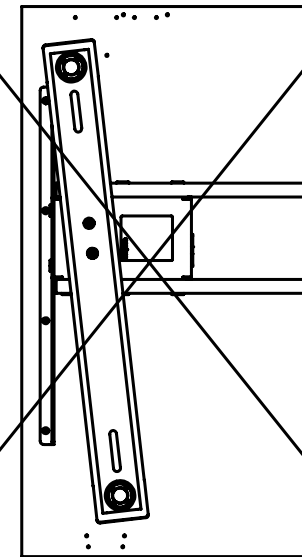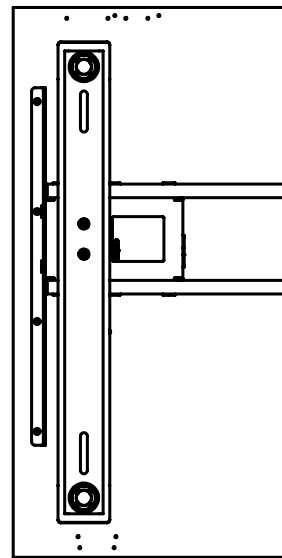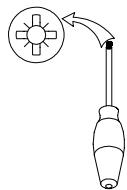* Power cable depend on the region socket type

* From G6F394 package

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A

B

C

2

1

2

PA

NA

1

c

f

d

a

2

4

1

5

2

4

3

3

5

D

D

1

3
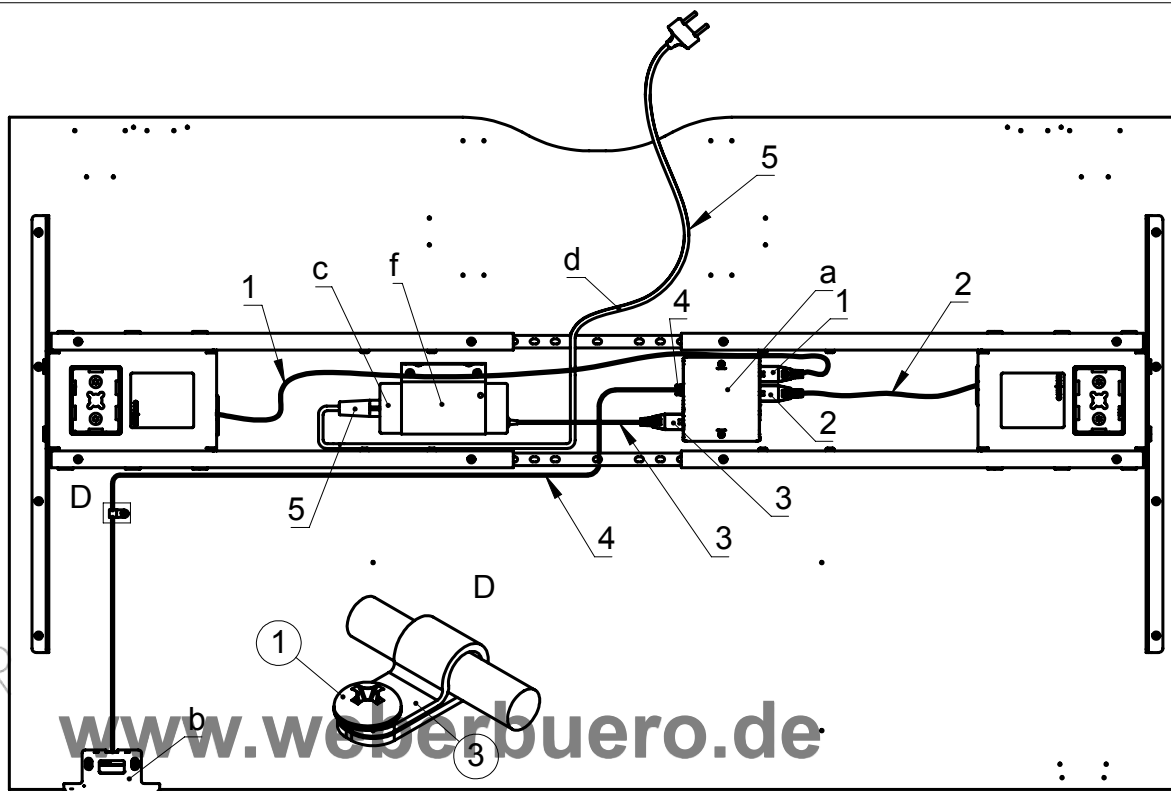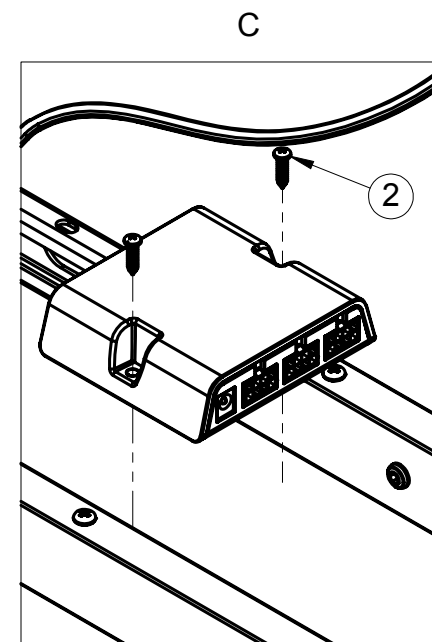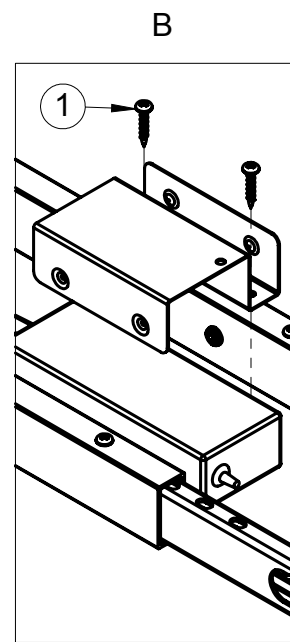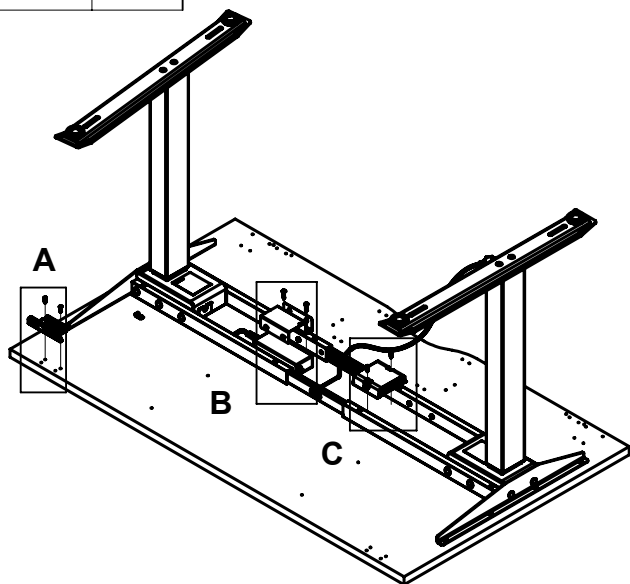
1. Column cable
2. Column cable
3. Power cable for controlbox
4. Type PA control unit cable
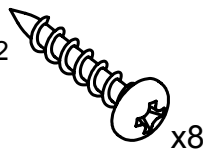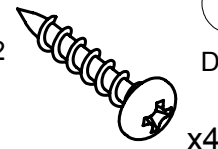5. Main power cable

b

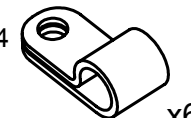2019.01.10

Assembly scheme

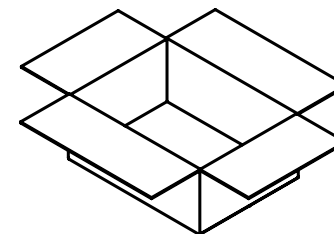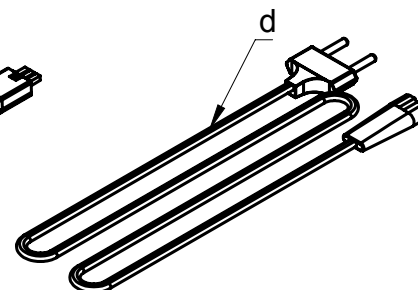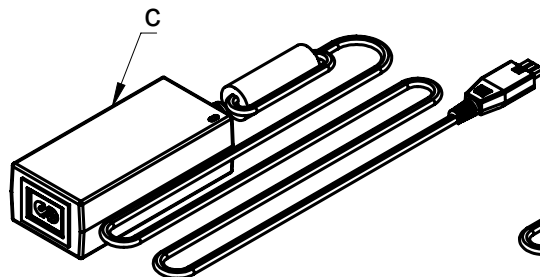Two persons
Required tools:

Hardware:

① ISO4042 4.5x20

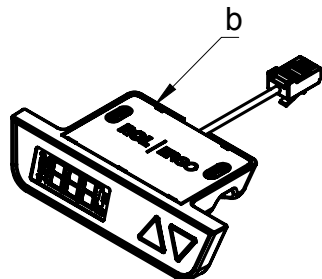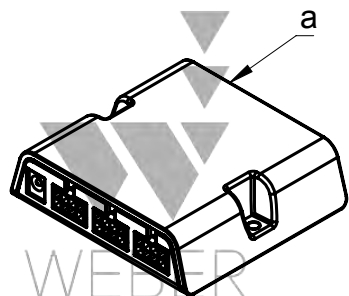② ISO4042 3.5x20 x8

③ D 7.4 x4

x6

Product:

Electricity assembly. Type NA
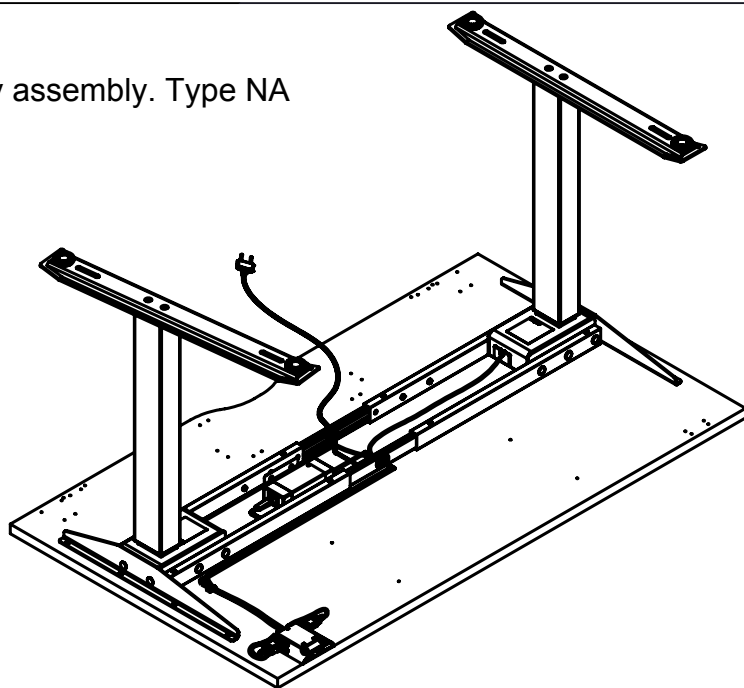
a - 1 pcs.
b - 1 pcs.
c - 1 pcs.
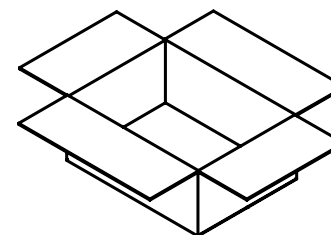
G6F391-NA or G6F393-NA - 1 pcs.

* Hardware included

Parts:

a

b

c

f

* Power cable depends on the region socket type
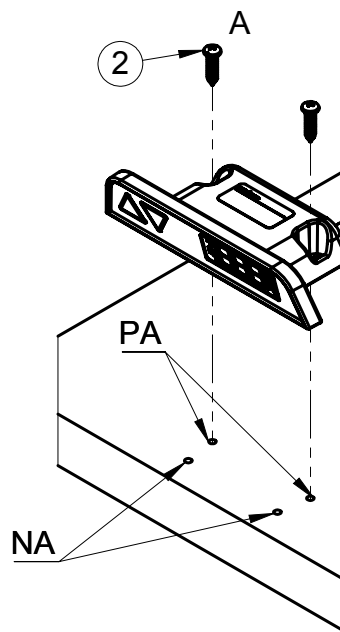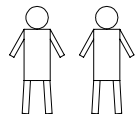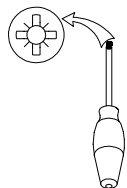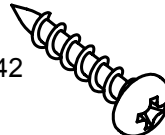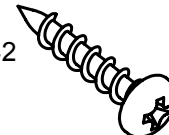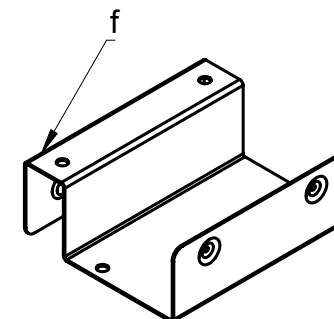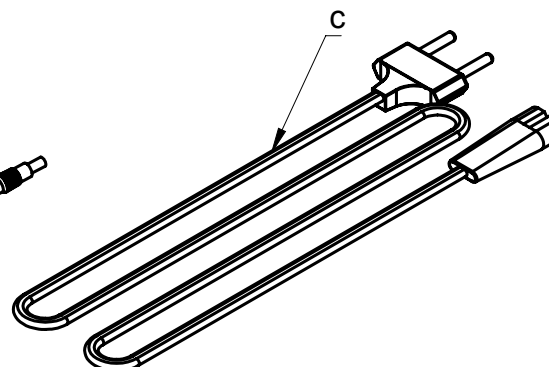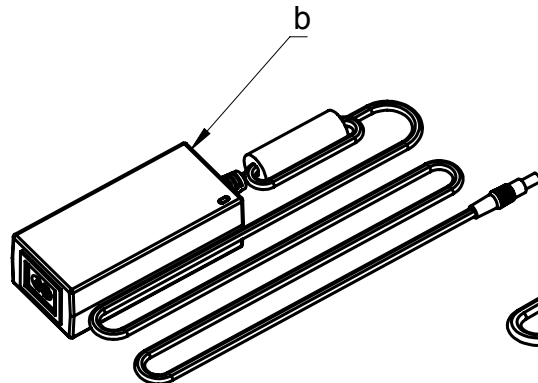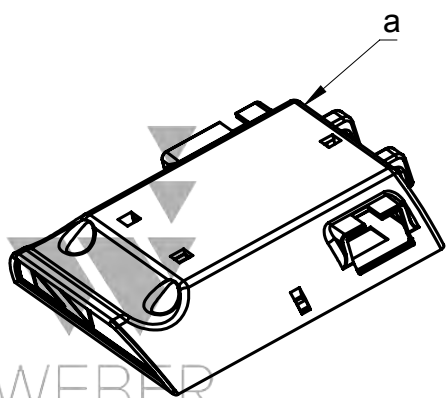
* From G6F394 package

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2019.01.10

A

A

3

PA

NA

f
b
4
2
3
1
c
4
B
B
1
3
2
1
3
a
3
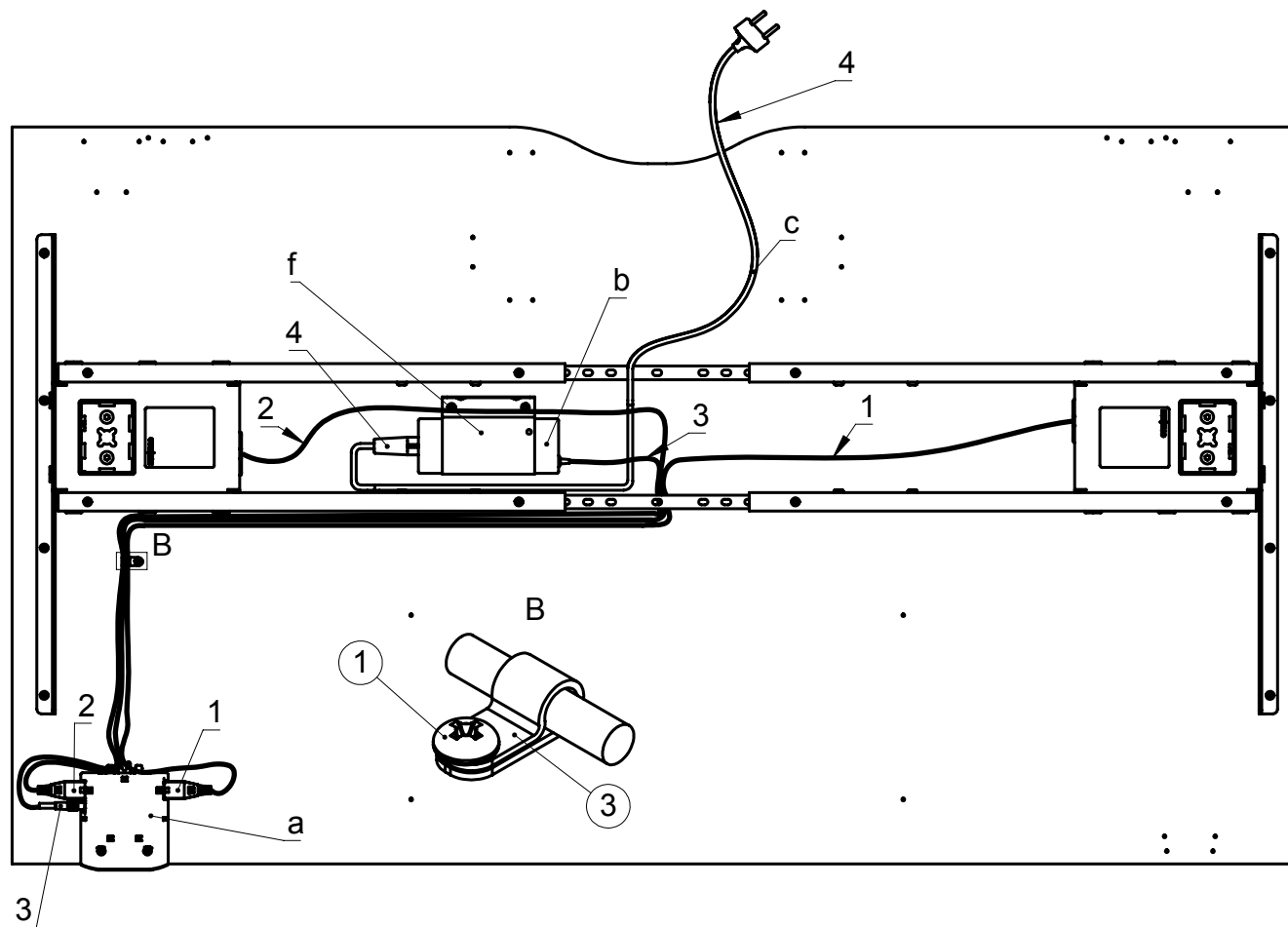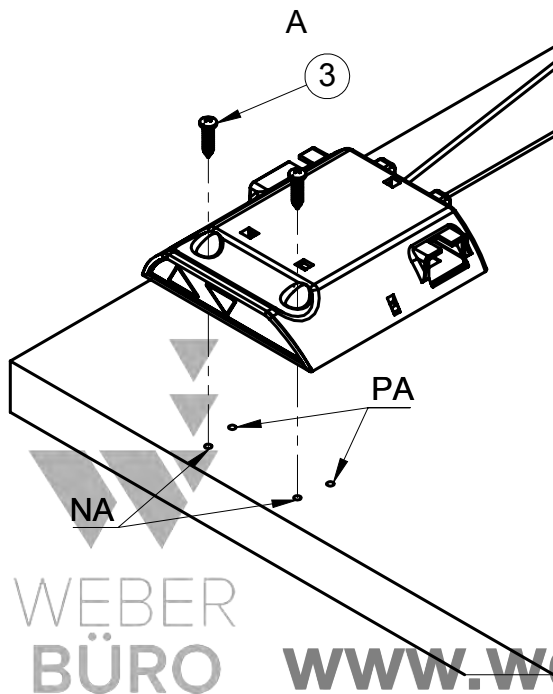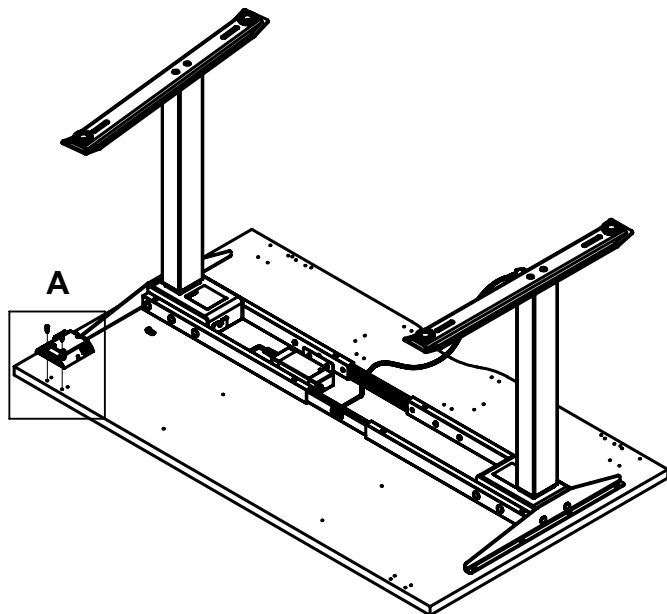
1. Column cable
2. Column cable
3. Power cable for controlbox
4. Main power cable

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